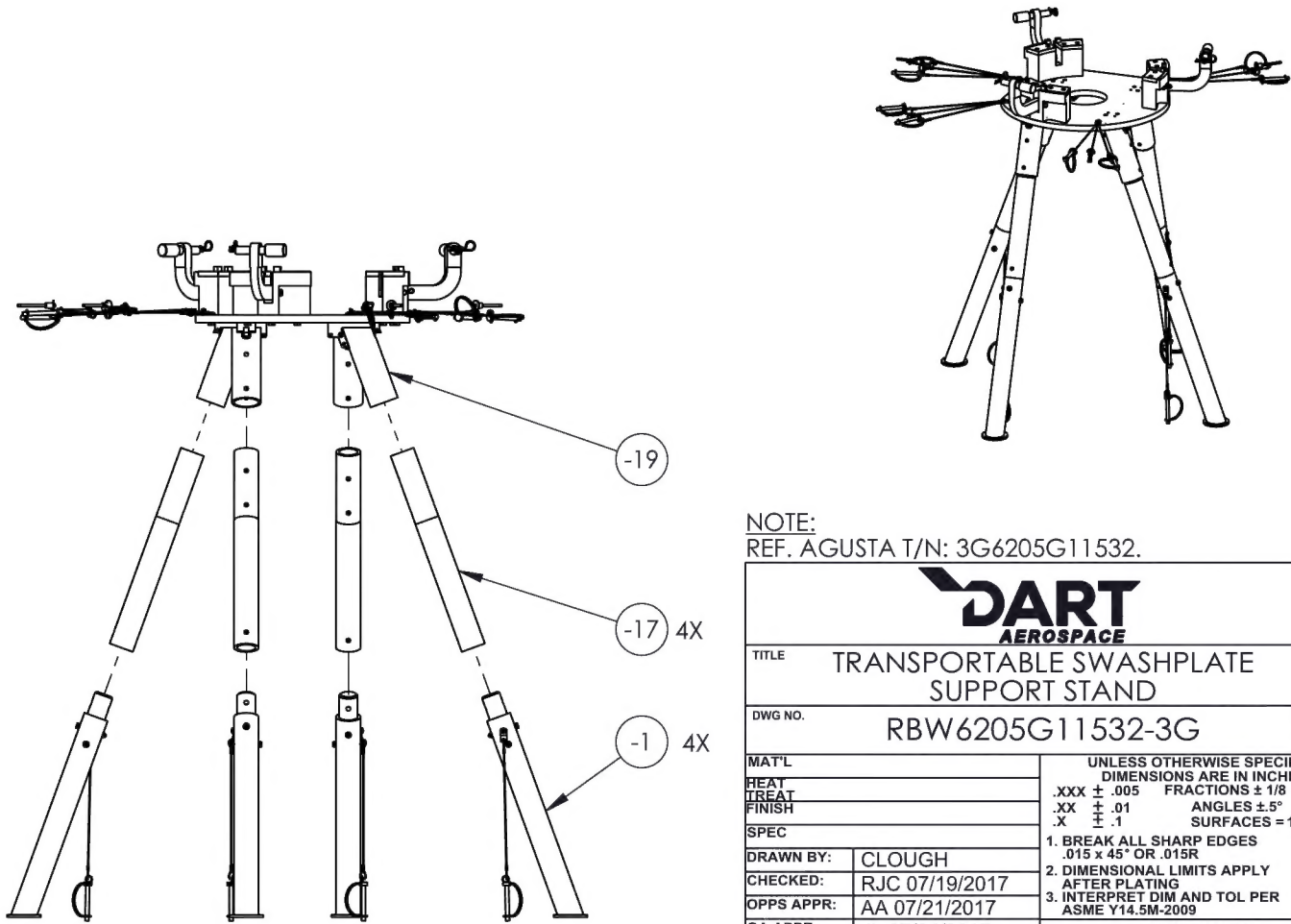


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ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				X		-1	4	LOWER LEG ASSY.		{RBW6205G14831-3G}	2
			X	1		-3		LOWER LEG WELDMENT			3
			1			-5		LOWER LEG	6061 RND TUBE		4
			1			-7		FOOT	6061		5
				1		-9		CONNECTOR PIN	6061		6
				2	B/O	-11		SHOULDER SCREW	STEEL	M5x.8 X 50mm (MCMaster-CARR #92981A107)	2
				2	B/O	-13		FLAT WASHER	STEEL	Ø6.4mm ID (MCMaster-CARR #91166A250)	2
				2	B/O	-15		HEX LOCKNUT	STEEL	M5x0.8 (MCMaster-CARR #94920A300)	2
						-17	4	UPPER LEG	6061 RND TUBE	{RBW6205G15151-3G}	7
		X				-19	1	TILTING STAND ASSY.		{RBW6205G14031-3G}	8
	X					-21		SOCKET MACHINED			9
X	1					-21A		SOCKET WELDMENT			10
1						-23		SOCKET	6061 RND TUBE		11
1						-25		EAR	6061		12
1						-27		TAB	6061		13
			4			-29		HING BLOCK	1018/1020 CR		14
			1			-31	1	PLATE	6061		15
			3			-33		STAND	6061		16
			3			-35A		PAD, LEFT	WHITE DELRIN/ACETAL		17
			3			-35B		PAD, RIGHT	WHITE DELRIN/ACETAL		18
			3			-37		ARM	6061		19
			3			-39		PIN	6061		20
			3		B/O	-41		CLEVIS PIN	STEEL	Ø3/8 X 2-1/8 (MCMaster-CARR #98306A278)	8
			3		B/O	-43		HAIRPIN COTTER PIN	STEEL	{MCMaster-CARR #98335A049}	8
			3		B/O	-45		HAIRPIN COTTER PIN	STEEL	FOR SHAFT Ø3/8-7/8 (MCMaster-CARR #98335A064)	8
			9		B/O	-47		HEX HEAD BOLT	STEEL	5/16-24 UNF X 1-3/32 (AIRCRAFT SPRUCE #AN5-10A)	8
			12		B/O	-49		FLAT HEAD MACHINE SCREW	STEEL	M5x0.8 X 16mm (MCMaster-CARR #91420A326)	8
			8		B/O	-51		DOWEL PIN	STEEL	Ø3/16 X 7/8 (MCMaster-CARR #98381A509)	8
			4	1	B/O	-53		PAN HEAD MACHINE SCREW	STEEL	M5x0.8 X 5mm (MCMaster-CARR #92005A315)	2, 8
			4	1	B/O	-57		LANYARD	304 S.S.	LOOP/LOOP W/TAB 12in. (MCMaster-CARR #30345T552)	2, 8
			8		B/O	-59		LANYARD	304 S.S.	LOOP/LOOP 12in. (MCMaster-CARR #30345T518)	8
			12	1	B/O	-61		SPLIT RING	STEEL	Ø.67 OD X Ø.526 I.D (MCMaster-CARR #90177A215)	2, 8
			4		B/O	-63		QUICK-RELEASE PIN	S.S.	Ø3/16 X 2 (MCMaster-CARR #90985A106)	8
			8	1	B/O	-65		SAFETY PIN W/RND RETAINER SNAP	STEEL	Ø5/16 X 2-1/2 USABLE LENGTH (MCMaster-CARR #98416A130)	2, 8
			8		B/O	-67		SOCKET HEAD CAP SCREW	STEEL	M5x0.8 X 18mm (MCMaster-CARR #91290A238)	8
					B/O	-69	1	CASE W/O FOAM	PLASTIC	EXTERIOR 14-3/8 X 27-1/4 X 37-1/16 PELICAN #APP-1730-E	N/S
						-71	1	INSIDE PLACARD	PLASTIC		21
					B/O	-73	1	BOTTOM FOAM	ETHAFOAM 220, BLACK	10 X 24.53 X 34.53 (CASE SOLUTIONS)	22
					B/O	-75	1	TOP LID FOAM	ETHAFOAM 220, BLACK	2.50 X 24.53 X 34.53 (CASE SOLUTIONS)	23
					B/O	-77	1	SHELF FOAM	ETHAFOAM 220, BLACK	2.34 X 8.12 X 16.93 (CASE SOLUTIONS)	24
					B/O	-79	1	SHELF STIFFENER	COROPLAST	.157 X 8.12 X 16.93 (CASE SOLUTIONS)	25
			4		B/O	-81		SOCKET HEAD CAP SCREW	S.S.	M5x0.8 X 45mm (MCMaster-CARR #91292A195)	8
			4		B/O	-83		HEX LOCKNUT	S.S.	M5x0.8 (MCMaster-CARR #93625A200)	8
ASSY -21A	ASSY -21	ASSY -19	ASSY -3	ASSY -1							

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D -5 & -17 TUBE WALL FROM .035 TO .25. CH'D -9 FROM Ø2 TO 1.50. CH'D -43 FROM COTTER PIN TO HAIR LIP PIN. DELETED -55. CH'D -57 QTY. FROM 4 TO 8. ADDED -89 & -91. ROTATED Ø.354 HOLE 90° IN -9. CH'D -23 OD FROM Ø2.375. CH'D LOCATION DIMS -25 & -27 ON -21. ADDED CHAMFER -25 & -27. CH'D LENGTH -25 FROM .812. CH'D -29 EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO 5X0.8mm. CH'D -31 C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES. CH'D -35 & -35B C.B. FROM Ø.365 TO Ø.400. CH'D -37 R.304 TO R.591 (X2). CORRECTED SECTION A-A & SIDE VIEWS -33 & ADDED MISSING DIM'S. CH'D PELICAN CASE FROM 1.650 & ALL FOAM, ALL CHANGES PER G.E. OR R.W.	3/9/2011	RJC	RW
2		ADDED -5 & -17 NOTE 1 PER R.W. CH'D -5 HOLE FROM 10-32 UNF TO M5X0.8mm. CH'D -29 HOLE FROM Ø.187 TO Ø.188-.189 PER S.E. DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE. ADDED MISSING LINES PER G.E.	6/29/2011	RJC	RW
3		-35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE.	2/11/2013	RJC	DW
3A		UPDATED TO NEW DRAFTING STANDARD. -19 CORRECTED REF # FROM RBW6205G14032-3G TO RBW6205G14031-3G.	1/13/2014	JAG	RW
4	15-0098	-31 CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G. CH'D DIM WAS .62 IS .62 ±.015. -33 CH'D DIM'S WAS .984 IS .984 ±.01, WAS 1.476 IS 1.476 ±.01, WAS 6.828 IS 6.828 ±.010, WAS 3.496 IS 3.496 ±.010. ADDED MISSING DIM .713. -35A & -35B CH'D ANGLE WAS 19° IS 22°.	5/11/2015	RJC	JAG
5	17-0173	ADDED OEM REF. -5 ADDED DIMS 1.502-1.507 (S.F. -9). 3.19. CH'D DIM WAS (.25) IS .25. CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE "RBW6205G11532-3G-3". -9 CH'D DIMS WAS Ø1.50 S.F. -3 IS Ø1.495-1.500 (S.F. -3). WAS 2X .125 X 45° IS 2X .13 X 45°. CH'D NOTE WAS ENGRAVE T/N "RBW6205G15051-3G" IS ENGRAVE P/N. -17 CH'D DIMS WAS (.25) IS .25, WAS 3X .331 IS 3X Ø.331 THRU ALL. ADDED DIMS Ø1.502-1.507 (S.F. -9). 2.13. CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N. -21 CH'D DESCRIPTION WAS SOCKET WELDMENT IS SOCKET MACHINED. ADDED DIMS .13 X 45°. 6.66. DELETED DIMS R.09. .630, Ø2.360. CH'D DIMS WAS R.08 IS 2X R.08. WAS 6.852 IS 6.84. WAS 5.737 IS 5.752. -21A ADDED SOCKET WELDMENT. -29 CH'D MAT'L WAS 1018 IS 1018/1020 CR. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14251-3G" IS ENGRAVE P/N. -57 CH'D B/O REF WAS (#30345T38) IS (#30345T552). -31 CH'D DIM WAS .62±.015 IS .625±.030. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14151-3G" ASSY. "RBW6205G14032-3G" IS ENGRAVE "RBW6205G11532-3G". "RBW6205G11532-3G-19". P/N. S/N. -33 CH'D DIMS WAS 6.828±.010 IS (6.828). WAS R.08 IS R.06. WAS 2X R.390 IS 2X R.39. REMOVED SPOTFACE ON Ø.394 HOLE. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14452-3G" IS ENGRAVE P/N. -35A CH'D MAT'L WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM (.40). CH'D NOTE WAS ENGRAVE "RBW6205G14552-3G" IS LASER ENGRAVE P/N FILL W/ BLACK PAINT. -35B CH'D MAT'L WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM (.40). CH'D NOTE WAS ENGRAVE "RBW6205G14552-3G" IS LASER ENGRAVE P/N FILL W/ BLACK PAINT. -37 DELETED DIM .591. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14651-3G" IS ENGRAVE P/N. -39 CH'D NOTE WAS ENGRAVE T/N "RBW6205G10051-3G" IS ENGRAVE P/N. -59 CH'D B/O REF WAS (#30345T36) IS (30345T518). -71 UPDATED PART NUMBERS AND REDESIGNED GRAPHICS. DELETED DIMS .38. .38. 6.95. ARIAL 3/16. ARIAL 1/8. CH'D DIMS WAS 11.25 IS 9.50. WAS 4.00 IS 3.00. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. -73 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. REPLACED 4X R.69 W/ CHAMFERS. CH'D TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. -75 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. RESIZED CUTOUT FOR PLACARD. REPLACED 4X R.69 W/ CHAMFERS. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03. -77 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. -79 CH'D TOLERANCES WAS ±.005 IS ±.010. WAS ±.01 IS ±.03. -83 CH'D DESCRIPTION WAS HEX NUT IS HEX LOCKNUT. CH'D B/O REF WAS (#91028A658) IS (#93625A200).	7/19/2017	DPD	JAG

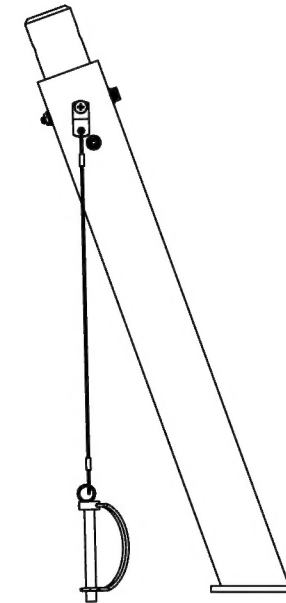
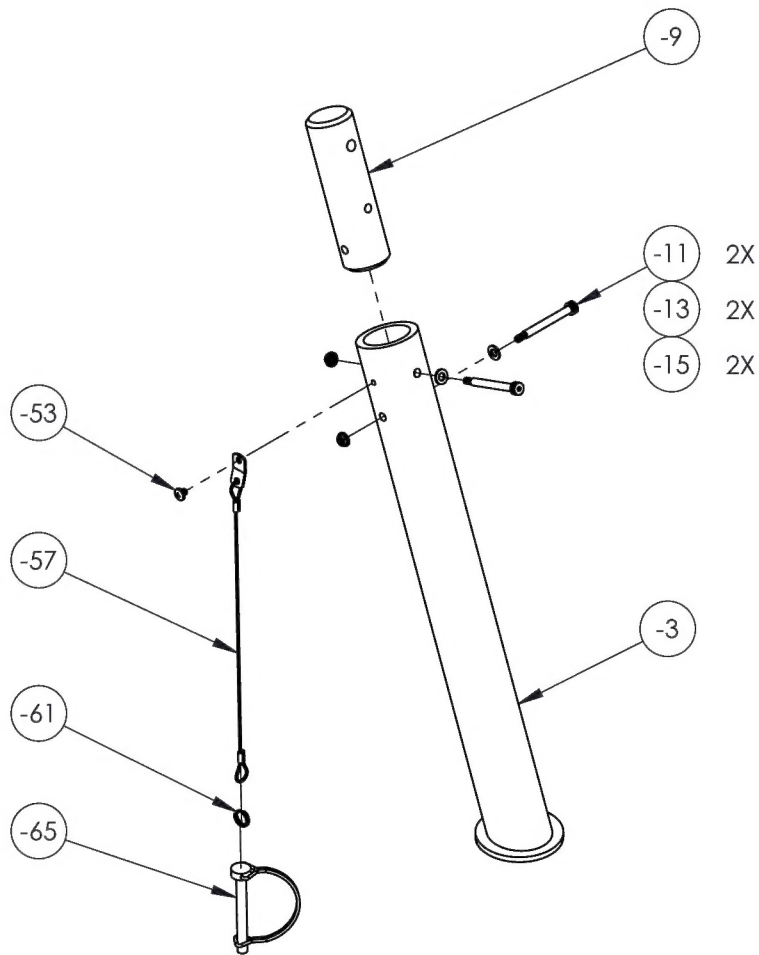


NOTE:  
REF. AGUSTA T/N: 3G6205G11532.

TITLE			
TRANSPORTABLE SWASHPLATE SUPPORT STAND			
DWG NO.			REV
RBW6205G11532-3G			5
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH		.XXX ± .005 FRACTIONS ± 1/8	
SPEC		.XX ± .01 ANGLES ±.5°	
DRAWN BY:		.X ± .1 SURFACES = 125/✓	
CLOUGH		1. BREAK ALL SHARP EDGES	
CHECKED:		.015 x 45° OR .015R	
RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY	
OPPS APPR:		AFTER PLATING	
AA 07/21/2017		3. INTERPRET DIM AND TOL PER	
QA APPR:		ASME Y14.5M-2009	
JL 07/24/2017		USED ON MODEL	
APPROVED:		AGUSTA AW139	
JAG 07/26/2017		AGUSTA AW139	
SCALE		DATE	
1:15		11/18/2010	
		SHEET 1 OF 25	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



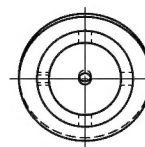
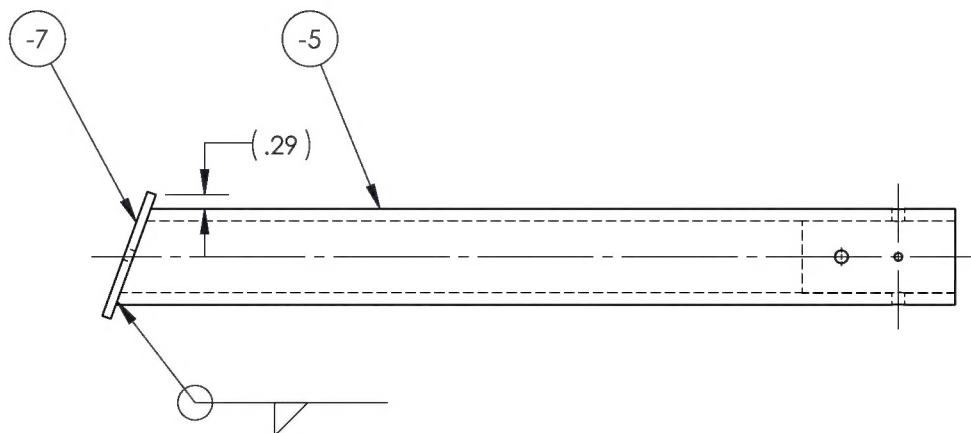
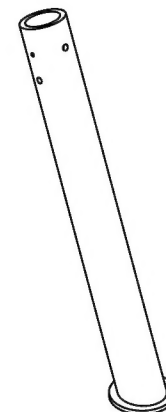
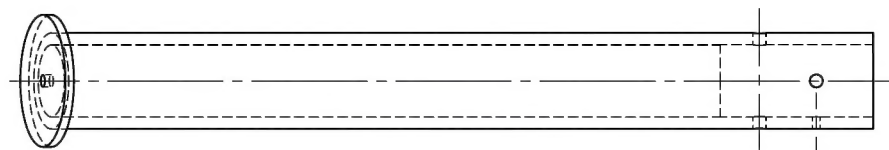
(1)

LOWER LEG ASSY.

<b>DART AEROSPACE</b>	
TITLE: TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-1	REV 5
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: RJC 07/19/2017	.015 x 45° OR .015R
OPPS APPR: AA 07/21/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 07/24/2017	AFTER PLATING
APPROVED: JAG 07/26/2017	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:6	DATE 11/18/2010
	SHEET 2 OF 25

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)

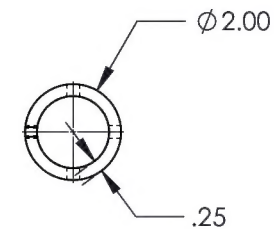
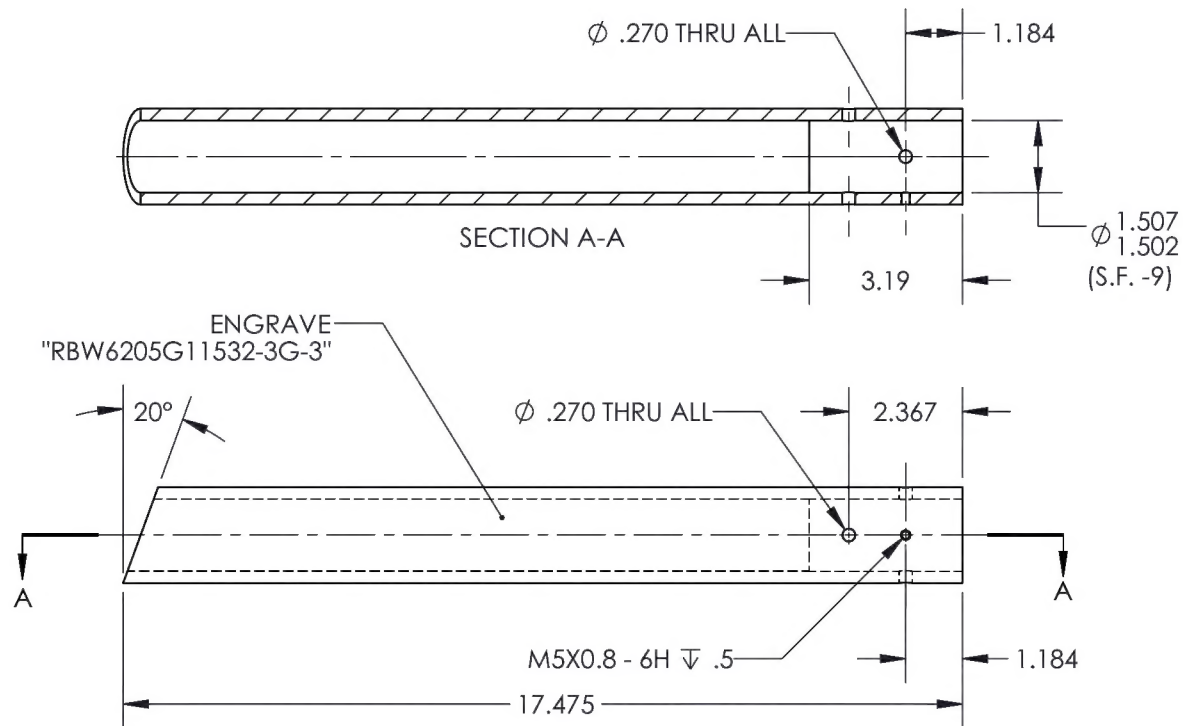
LOWER LEG WELDMENT

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-3	REV 5
MAT'L HEAT TREAT FINISH CLEAR ANODIZE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
SPEC MIL-A-8625F, TYPE II, CLASS I	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/19/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/21/2017	USED ON MODEL
QA APPR: JL 07/24/2017	AGUSTA AW139
APPROVED: JAG 07/26/2017	
SCALE 1:4	DATE 11/18/2010 SHEET 3 OF 25



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TUBE WALL FROM .035 TO .25.	3/9/2011	RJC	RW
2		ADDED NOTE 1 PER R.W. CH'D HOLE FROM 10-32 UNF TO M5X0.8mm.	6/29/2011	RJC	RW
5	17-0173	-5 ADDED DIMS 1.502-1.507 (S.F. -9). 3.19. CH'D DIM WAS (.25) IS .25. CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE "RBW6205G11532-3G-3".	7/19/2017	DPD	JAG



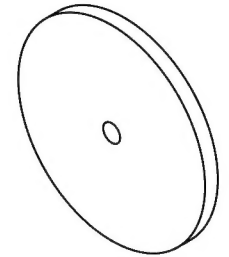
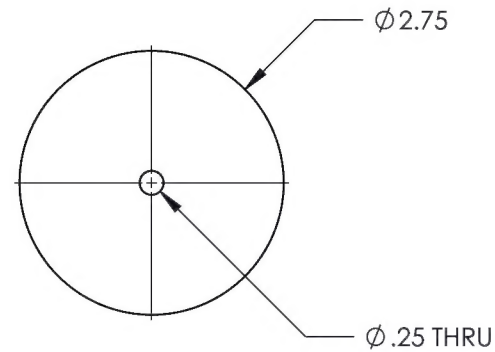
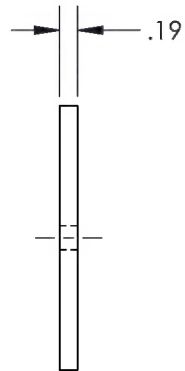
NOTE:  
1. CLEAN UP OUTSIDE DIAMETER OF TUBE.

(5)  
LOWER LEG

<b>DART AEROSPACE</b>	
TITLE: TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-5	REV 5
MAT'L 6061 RND TUBE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH SEE -3	.XX ± .01 ANGLES ± .5°
SPEC	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/19/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017	USED ON MODEL
APPROVED: JAG 07/26/2017	AGUSTA AW139
SCALE 1:4	DATE 11/18/2010
SHEET 4 OF 25	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED

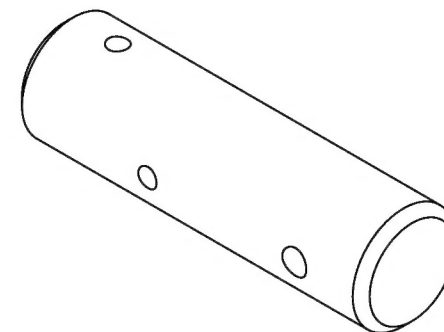
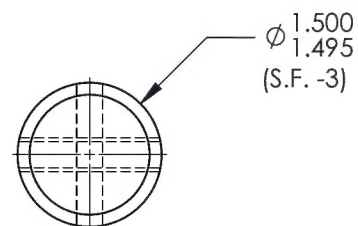
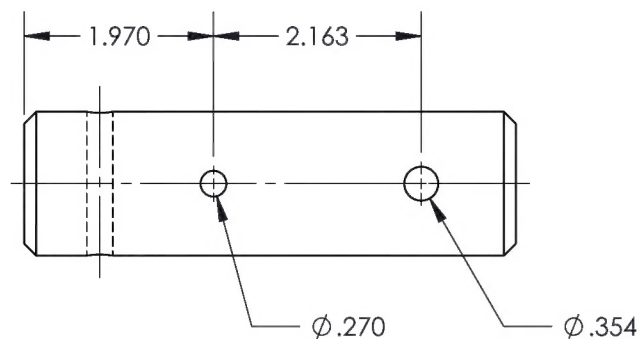
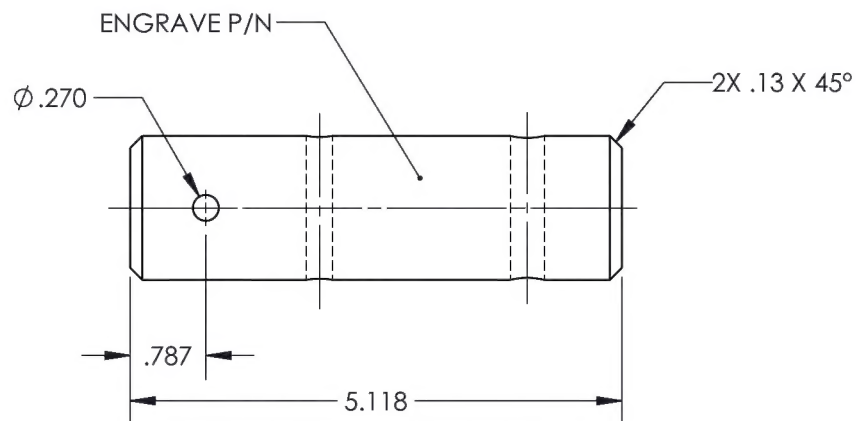


(-7)  
FOOT

<b>DART AEROSPACE</b>	
TITLE: TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-7	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -3	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: RJC 07/19/2017	.015 x 45° OR .015R
OPPS APPR: AA 07/21/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 07/24/2017	AFTER PLATING
APPROVED: JAG 07/26/2017	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:2	USED ON MODEL
DATE 11/18/2010	AGUSTA AW139
	SHEET 5 OF 25

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D FROM Ø2 TO 1.50, ROTATED Ø.354 HOLE 90°	3/9/2011	RJC	RW
5	17-0173	-9 CH'D DIMS WAS Ø1.50 S.F. -3 IS Ø1.495-1.500 (S.F. -3), WAS 2X .125 X 45° IS 2X .13 X 45°. CH'D NOTE WAS ENGRAVE T/N "RBW6205G15051-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG

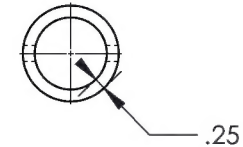
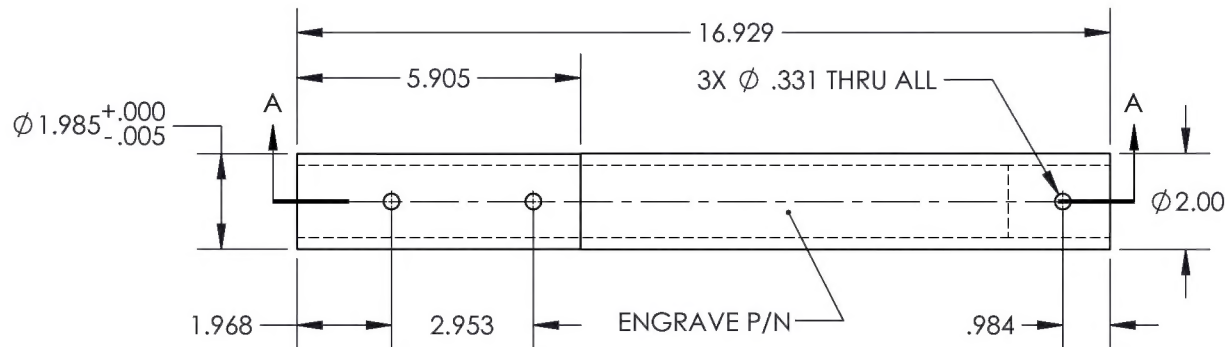
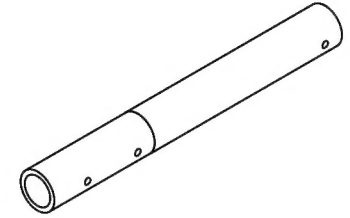
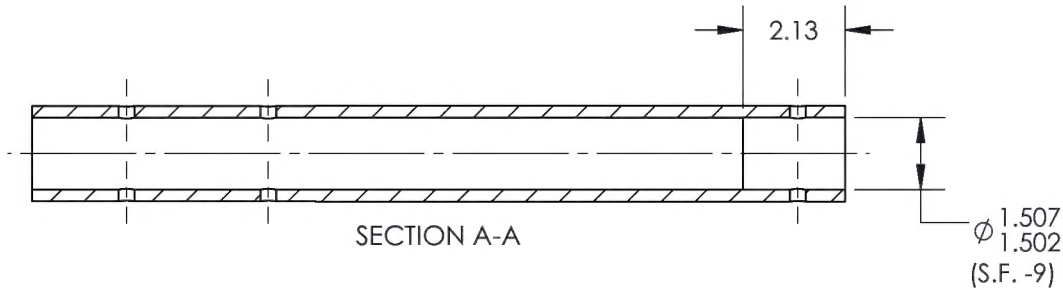


(-9)  
CONNECTOR PIN

<b>DART AEROSPACE</b>	
TITLE: TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.: RBW6205G11532-3G-9	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH CLEAR ANODIZE	.XXX ± .005 FRACTIONS ± 1/8
SPEC MIL-A-8625F, TYPE II, CLASS I	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: RJC 07/19/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 07/21/2017	.015 x 45° OR .015R
QA APPR: JL 07/24/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 07/26/2017	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 11/18/2010	USED ON MODEL
SHEET 6 OF 25	AGUSTA AW139

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D TUBE WALL FROM .035 TO .25.	3/9/2011	RJC	RW
2		ADDED NOTE 1 PER R.W.	6/29/2011	RJC	RW
5	17-0173	-17 CH'D DIMS WAS (.25) IS .25, WAS 3X .331 IS 3X Ø.331 THRU ALL. ADDED DIMS Ø1.502-1.507 (S.F. - 9), 2.13. CH'D NOTE WAS ENGRAVE T/N IS ENGRAVE P/N.	7/19/2017	DPD	JAG



NOTES:  
1. CLEAN UP OUTSIDE DIAMETER OF TUBE.

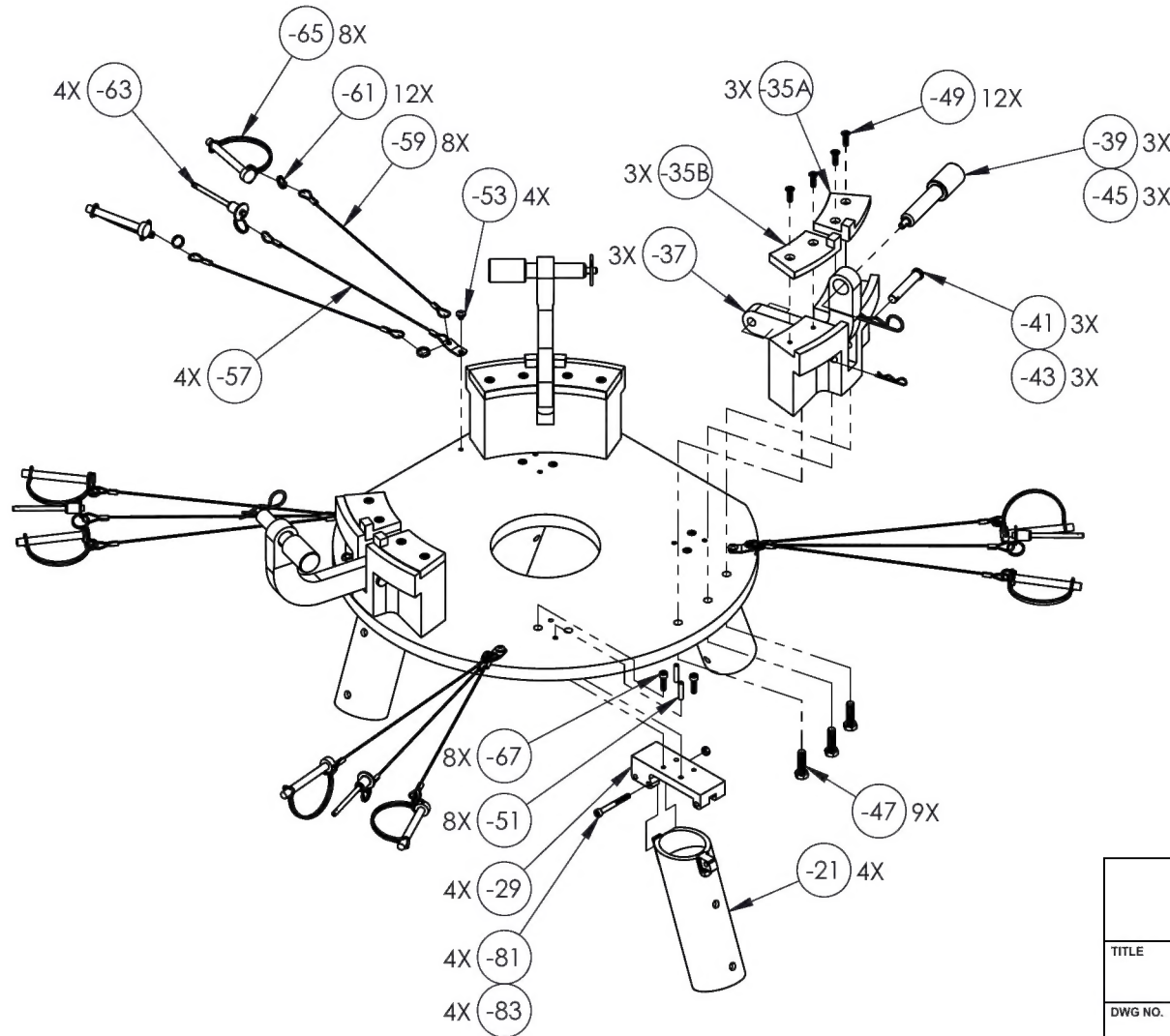
<b>DART AEROSPACE</b>	
TITLE <b>TRANSPORTABLE SWASHPLATE SUPPORT STAND</b>	
DWG NO. <b>RBW6205G11532-3G-17</b>	REV <b>5</b>
MAT'L    6061 RND TUBE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT    CLEAR ANODIZE	.XXX ± .005    FRACTIONS ± 1/8
FINISH    CLEAR ANODIZE	.XX ± .01    ANGLES ± .5°
SPEC    MIL-A-8625F, TYPE II, CLASS I	.X ± .1    SURFACES = 125 ✓
DRAWN BY:    CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:    RJC 07/19/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:    AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:    JL 07/24/2017	USED ON MODEL
APPROVED:    JAG 07/26/2017	AGUSTA AW139
SCALE    1:4	DATE    11/18/2010    SHEET 7 OF 25

(-17)

UPPER LEG

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



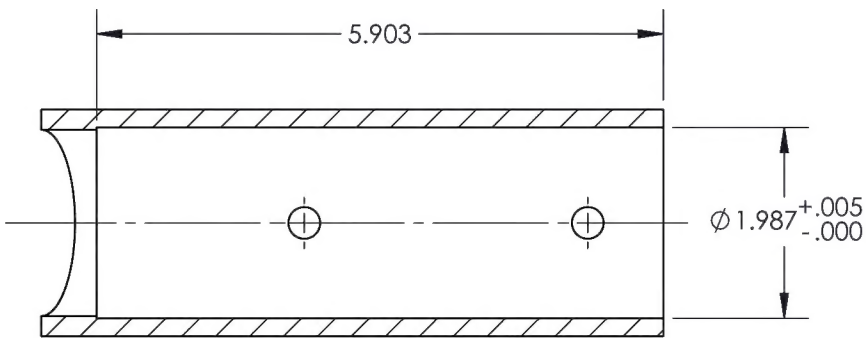
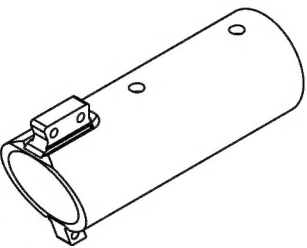
(19)

TILTING STAND ASSY

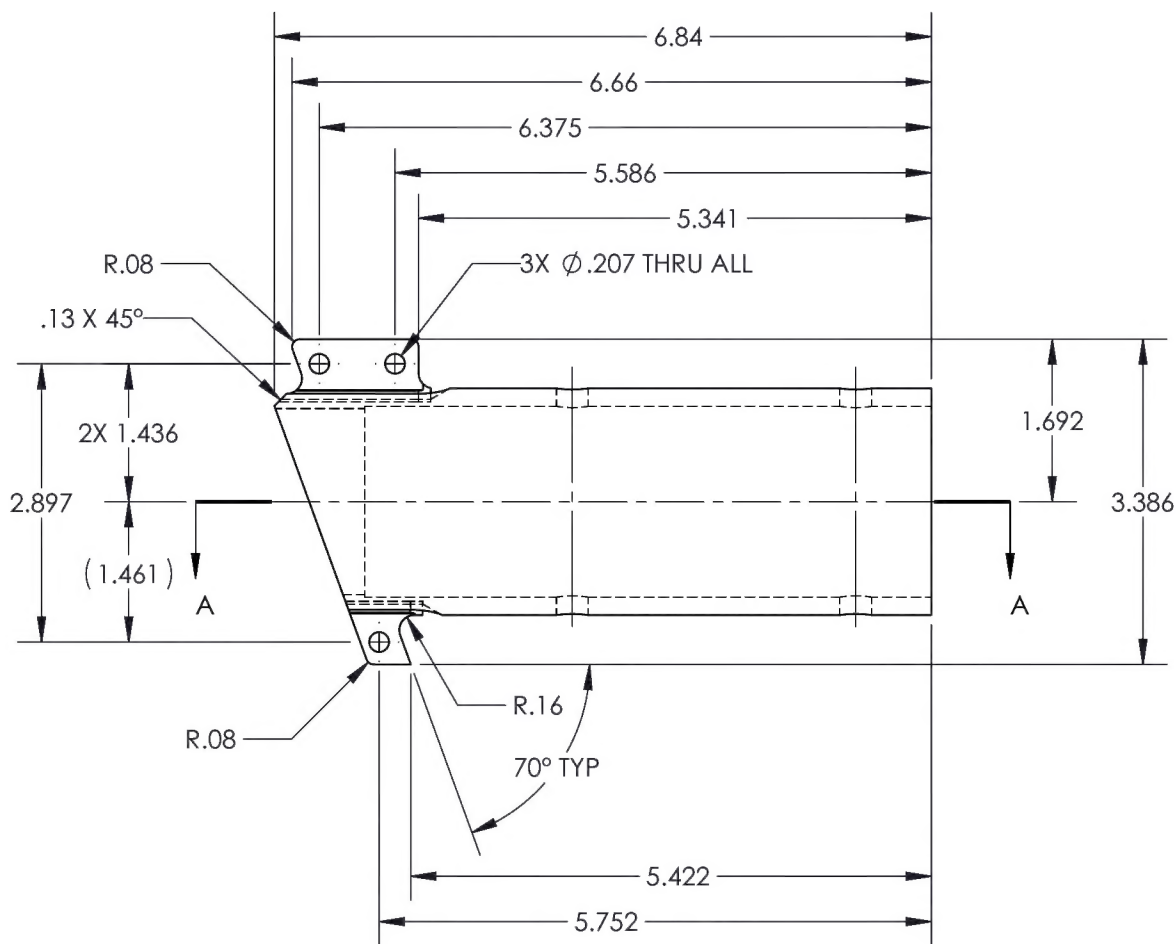
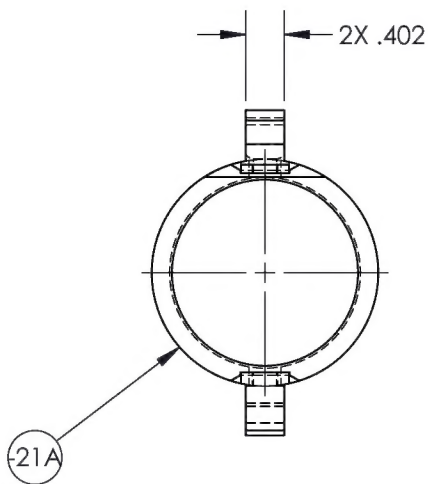
<b>DART AEROSPACE</b>	
TITLE: TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-19	REV 5
MAT'L	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
	.X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: RJC 07/19/2017	.015 x 45° OR .015R
OPPS APPR: AA 07/21/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 07/24/2017	AFTER PLATING
APPROVED: JAG 07/26/2017	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:8	DATE 11/18/2010
	SHEET 8 OF 25



REVISIONS						
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED	
5	17-0173	-21 ADDED DIMS .13 X 45°, 6.66. DELETED DIMS R.09, .630, Ø2.360. CH'D DIMS WAS R.08 IS 2X R.08, WAS 6.852 IS 6.84, WAS 5.737 IS 5.752.	7/19/2017	DPD	JAG	




SECTION A-A



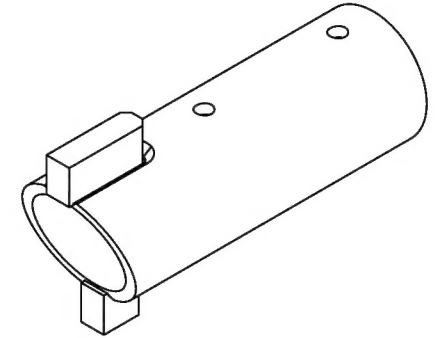
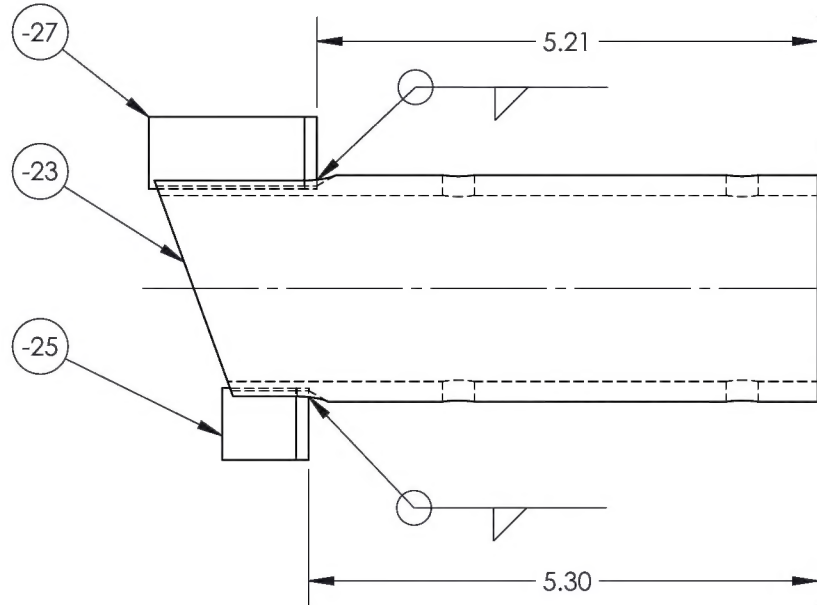
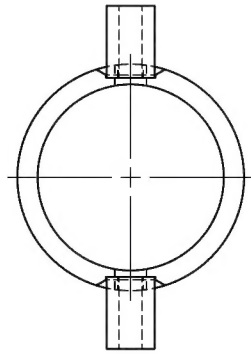
-21

SOCKET MACHINED

			
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND			
DWG NO. RBW6205G11532-3G-21			REV 5
MAT'L		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH CLEAR ANODIZE		.XXX ± .005 FRACTIONS ± 1/8	
SPEC MIL-A-8625F, TYPE II, CLASS I		.XX ± .01 ANGLES ± 5°	
		.X ± .1 SURFACES = 125/√	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES 015 x 45° OR .015R	
CHECKED: RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 07/21/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 07/24/2017		USED ON MODEL	
APPROVED: JAG 07/26/2017		AGUSTA AW139	
SCALE 1:2	DATE 11/18/2010	SHEET 9 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D LOCATION DIM'S -25 & -27.	3/9/2011	RJC	RW
5	17-0173	-21A ADDED SOCKET WELDMENT.	7/19/2017	DPD	JAG



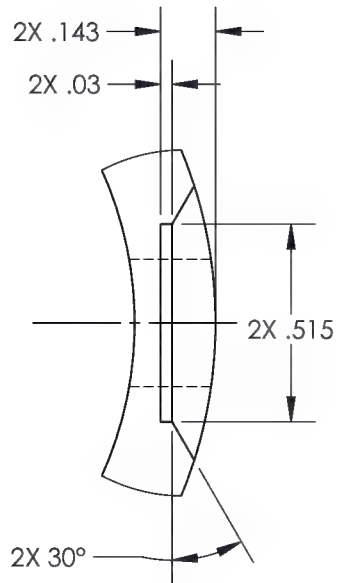
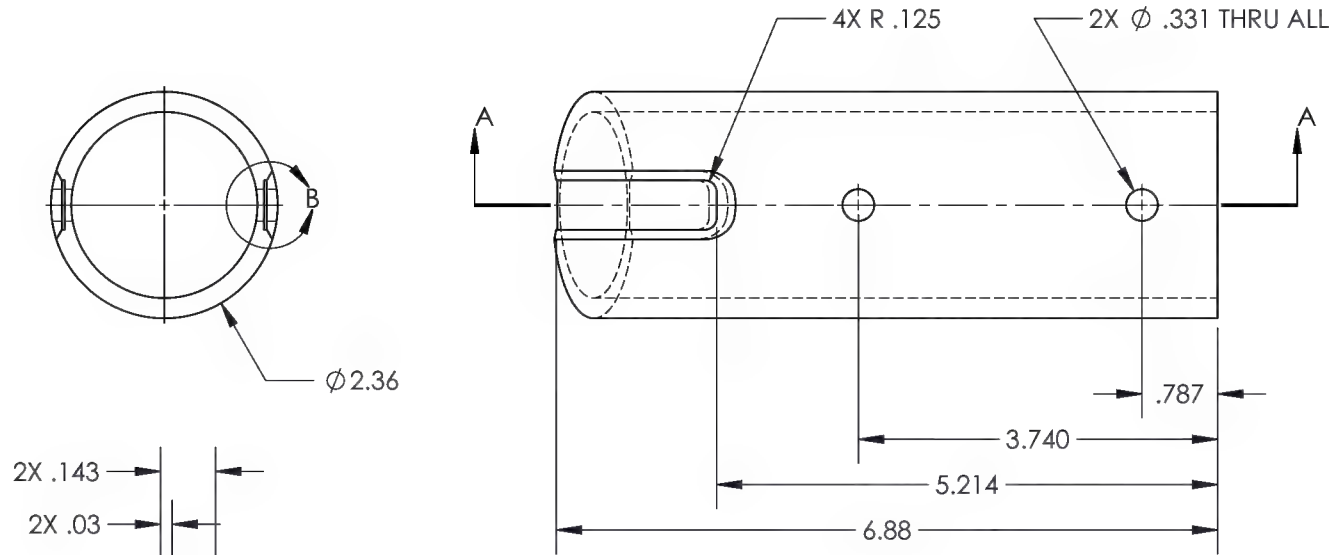
(-21A)

SOCKET WELDMENT

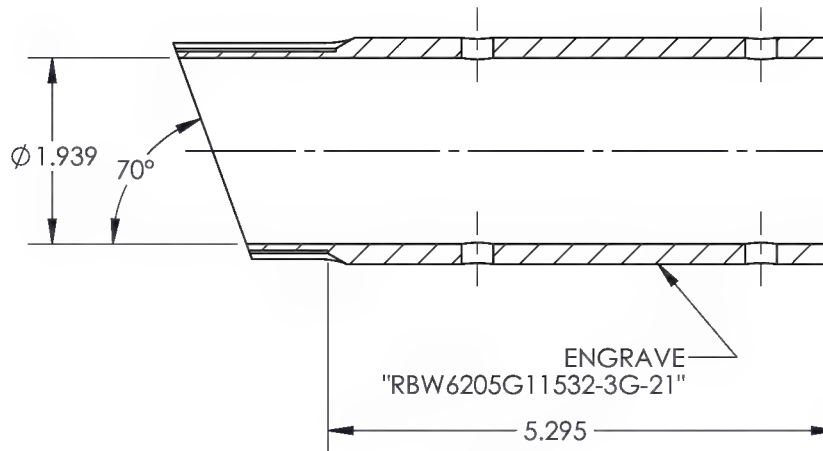
<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-21A	REV 5
MAT'L HEAT TREAT FINISH FINISH AFTER MACHINING SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/19/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017	USED ON MODEL
APPROVED: JAG 07/26/2017	AGUSTA AW139
SCALE 1:2	DATE 11/18/2010 SHEET 10 OF 25

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D OD FROM Ø2.375.	3/9/2011	RJC	RW
5	17-0173	<del>-23</del> DELETED DIMS 5.903, Ø1.987+ .005-.000. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14331-3G" IS ENGRAVE "RBW6205G11532-3G-21".	7/19/2017	DPD	JAG



DETAIL B  
SCALE 2 : 1



SECTION A-A

(-23)  
SOCKET

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-23	REV 5
MAT'L 6061 RND TUBE	
HEAT TREAT SEE WELDMENT -21	
FINISH SEE WELDMENT -21	
SPEC	
DRAWN BY: CLOUGH	
CHECKED: RJC 07/19/2017	
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
SCALE 1:2	
DATE 11/18/2010	
SHEET 11 OF 25	

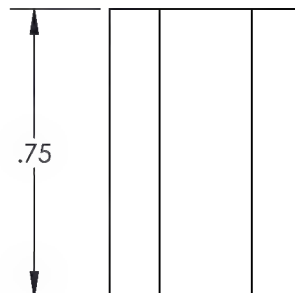
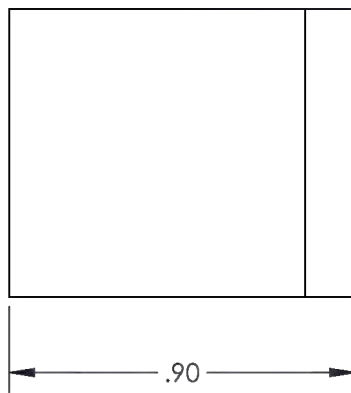
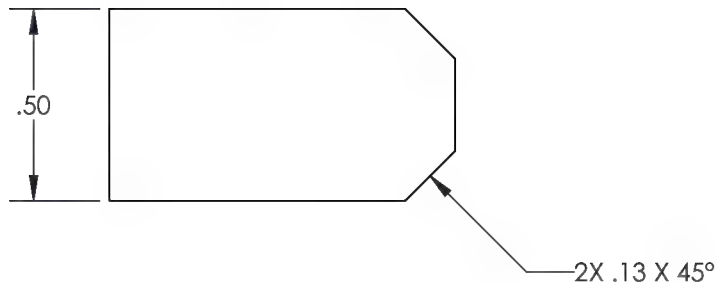
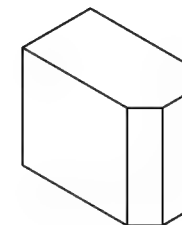
UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
.XXX ± .005 FRACTIONS ± 1/8  
.XX ± .01 ANGLES ± .5°  
.X ± .1 SURFACES = 125°

1. BREAK ALL SHARP EDGES  
.015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY  
AFTER PLATING  
3. INTERPRET DIM AND TOL PER  
ASME Y14.5M-2009

USED ON MODEL  
AGUSTA AW139

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED CHAMFER, CH'D LENGTH FROM .812.	3/9/2011	RJC	RW



(-25)

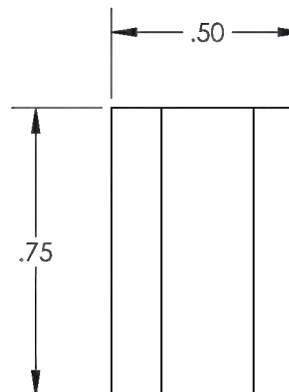
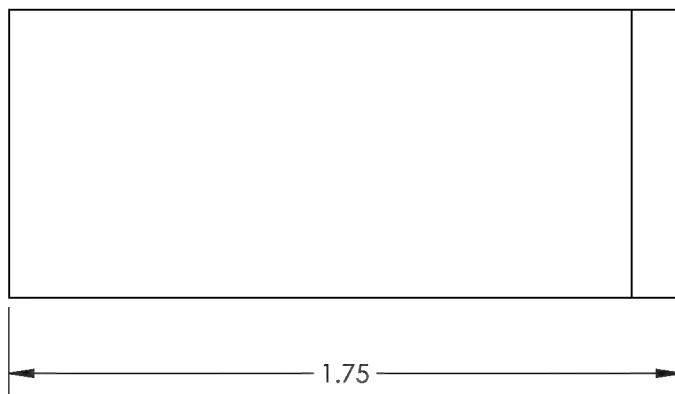
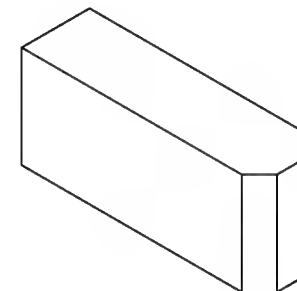
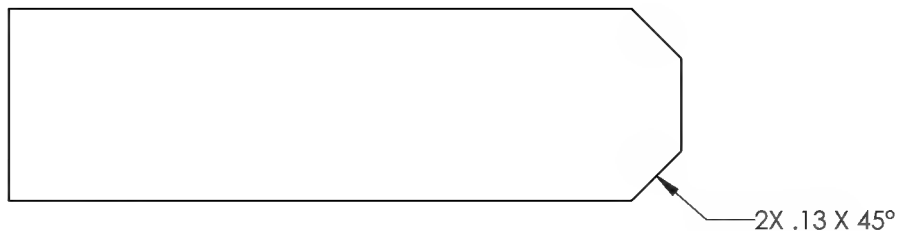
EAR

<b>DART AEROSPACE</b>	
TITLE <b>TRANSPORTABLE SWASHPLATE SUPPORT STAND</b>	
DWG NO. <b>RBW6205G11532-3G-25</b>	REV <b>5</b>
MAT'L    6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005    FRACTIONS ± 1/8 .XX ± .01    ANGLES ± .5° .X ± .1    SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
FEAT	
TREAT	
FINISH    SEE -21	
SPEC	
DRAWN BY:    CLOUGH	
CHECKED:    RJC 07/19/2017	
OPPS APPR:    AA 07/21/2017	
QA APPR:    JL 07/24/2017	USED ON MODEL
APPROVED:    JAG 07/26/2017	AGUSTA AW139
SCALE    2:1	DATE    11/18/2010    SHEET 12 OF 25



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		ADDED CHAMFER.	3/9/2011	RJC	RW



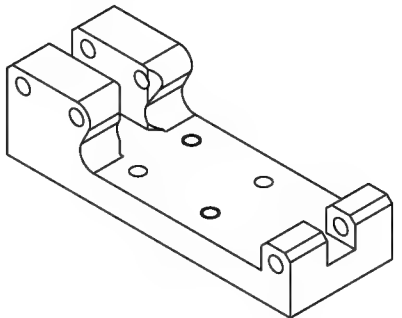
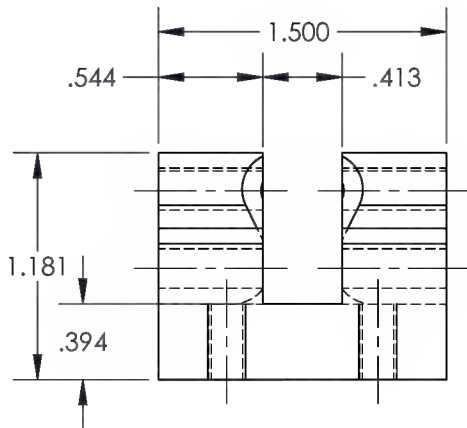
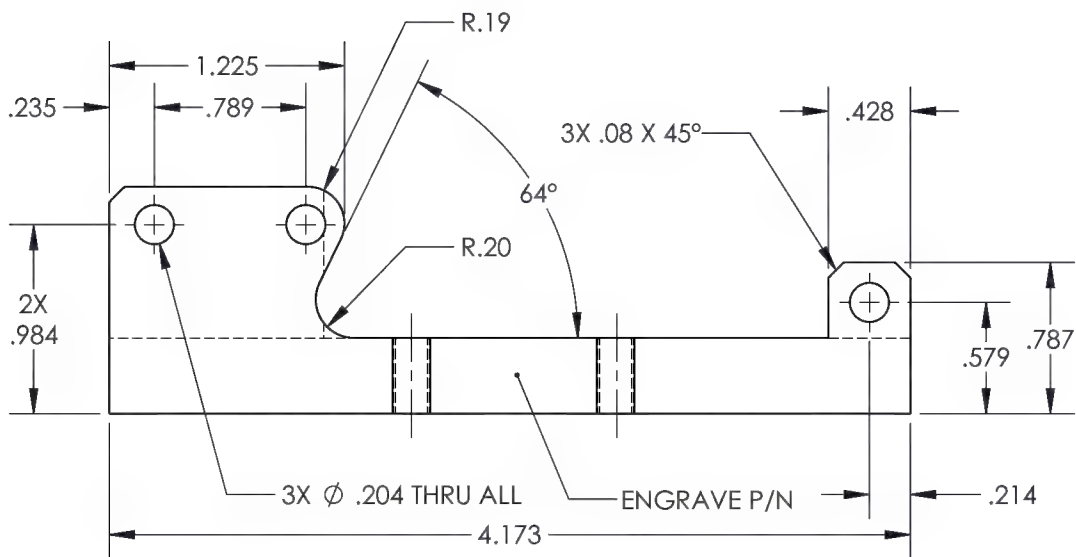
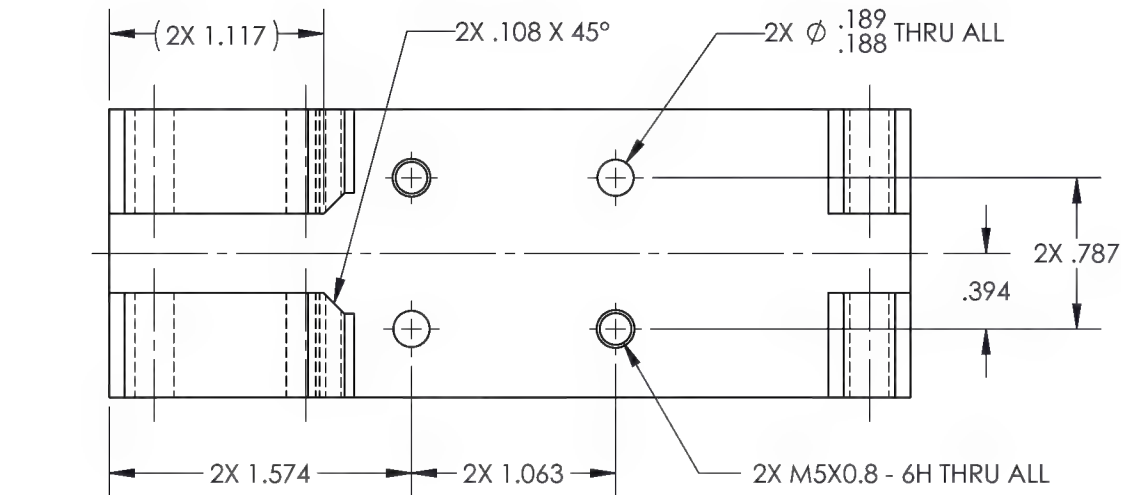
(-27)

TAB

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-27	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH SEE -21	.XXX ± .005 FRACTIONS ± 1/8
SPEC	.XX ± .01 ANGLES ± .5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: RJC 07/19/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 07/21/2017	.015 x 45° OR .015R
QA APPR: JL 07/24/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 07/26/2017	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 11/18/2010	USED ON MODEL
SHEET 13 OF 25	AGUSTA AW139

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D EAR HEIGHT FROM 1.179 TO 1.181 & THREADED HOLE FROM 10-32 TO 5X0.8mm.	3/9/2011	RJC	RW
2		CH'D HOLE FROM Ø.187 TO Ø.188 - .189	6/29/2011	RJC	RW
5	17-0173	-29 CH'D MAT'L WAS 1018 IS 1018/1020 CR. CH'D FINISH WAS CAD PLATE YELLOW QQ-P-416F TYPE II CLASS II IS ZINC PLATE ASTM B633 TYPE I SC2. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14251-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG



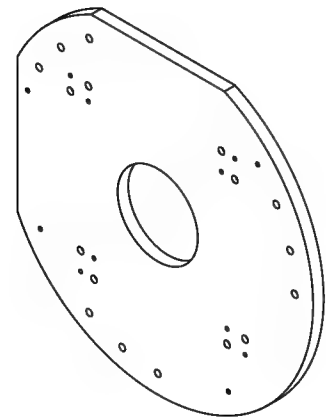
-29

HING BLOCK

DART AEROSPACE			
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND			
DWG NO. RBW6205G11532-3G-29			REV 5
MAT'L 1018/1020 CR		UNLESS OTHERWISE SPECIFIED	
HEAT TREAT		DIMENSIONS ARE IN INCHES	
FINISH ZINC PLATE		.XXX ± .005 FRACTIONS ± 1/8	
SPEC ASTM B633 TYPE I SC 2		.XX ± .01 ANGLES ± 5°	
DRAWN BY: CLOUGH		.X ± .1 SURFACES = 125/	
CHECKED: RJC 07/19/2017		1. BREAK ALL SHARP EDGES	
OPPS APPR: AA 07/21/2017		.015 x 45° OR .015R	
QA APPR: JL 07/24/2017		2. DIMENSIONAL LIMITS APPLY	
APPROVED: JAG 07/26/2017		AFTER PLATING	
SCALE 1:1		3. INTERPRET DIM AND TOL PER	
DATE 11/18/2010		ASME Y14.5M-2009	
SHEET 14 OF 25		USED ON MODEL	
		AGUSTA AW139	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D C.B. FROM .400 TO .352 FOR THE Ø.236 HOLES.	3/9/2011	RJC	RW
3A		CORRECTED ENGRAVE ASSY # FROM RBW6205G14031-3G TO RBW6205G14032-3G	5/8/2015	JAG	RW
4	15-0098	<b>-31</b> CORRECTED ENGRAVE NOTE WAS RBW6205G14031-3G IS RBW6205G14032-3G. CH'D DIM WAS .62 IS .62 ±.015.	5/8/2015	RJC	JAG
5	17-0173	<b>-31</b> CH'D DIM WAS .62±.015 IS .625±.030. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14151-3G" ASSY. "RBW6205G14032-3G" IS ENGRAVE "RBW6205G11532-3G". "RBW6205G11532-3G-19", P/N, S/N.	7/19/2017	DPD	JAG



ENGRAVE  
"RBW6205G11532-3G",  
"RBW6205G11532-3G-19",  
P/N, S/N

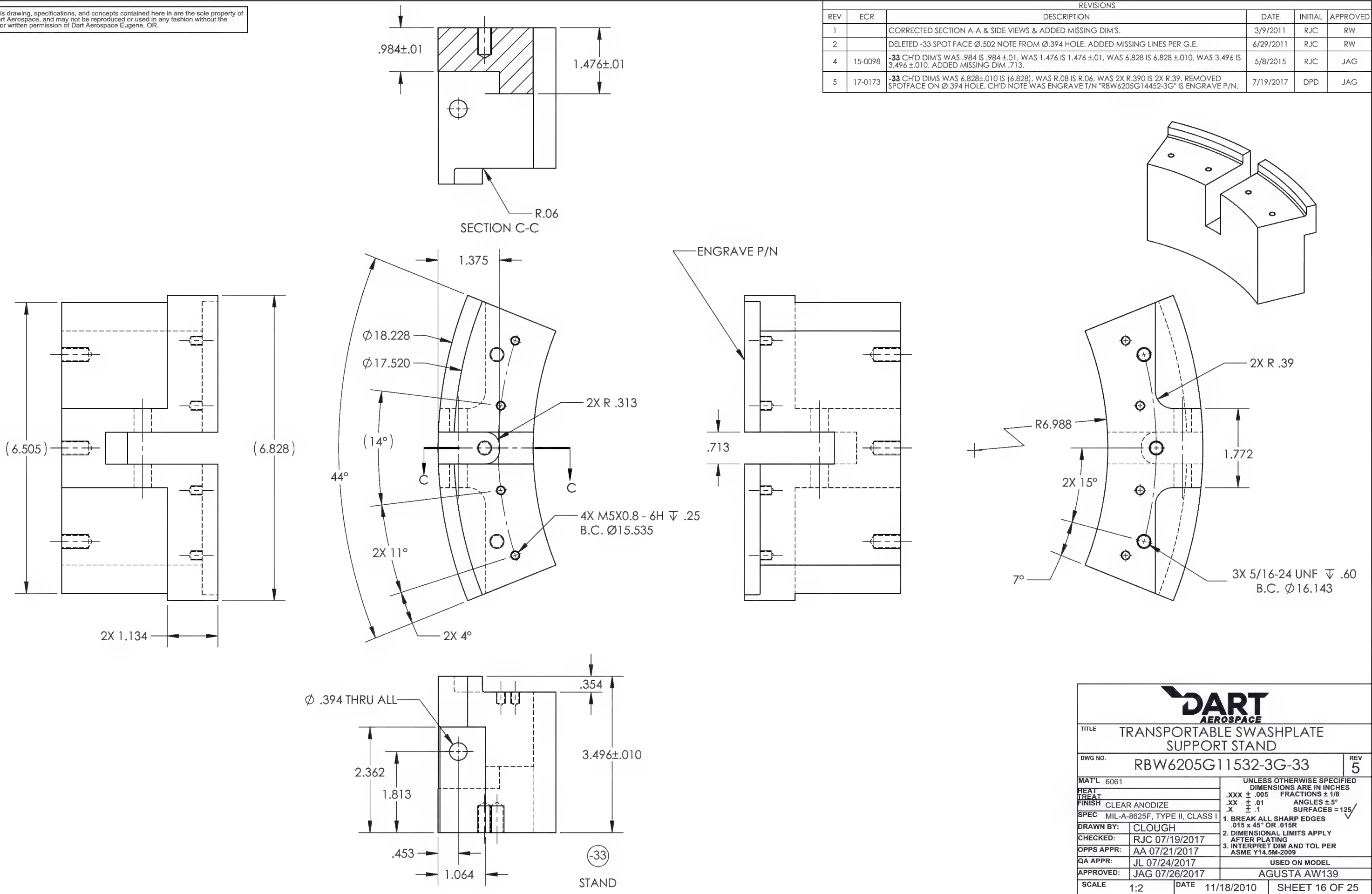
(-31)

PLATE

	
TITLE      TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO.	RBW6205G11532-3G-31
REV 5	
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT FINISH CLEAR ANODIZE	.XXX ± .005      FRACTIONS ± 1/8 .XX ± .01      ANGLES ± 5° .X ± .1      SURFACES = 125/√
SPEC MIL-A-8625F, TYPE II, CLASS I	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: RJC	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/19/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPSS APPR: AA 07/21/2017	USED ON MODEL
QA APPR: JL 07/24/2017	AGUSTA AW139
APPROVED: JAG 07/26/2017	
SCALE 1:4	DATE 11/18/2010
SHEET 15 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CORRECTED SECTION A-A & SIDE VIEWS & ADDED MISSING DIM'S.	3/9/2011	RJC	RW
2		DELETED -33 SPOT FACE Ø.502 NOTE FROM Ø.394 HOLE. ADDED MISSING LINES PER G.E.	6/29/2011	RJC	RW
4	15-0098	-33 CH'D DIM'S WAS .984 IS .984 ±.01, WAS 1.476 IS 1.476 ±.01, WAS 6.828 IS 6.828 ±.010, WAS 3.496 IS 3.496 ±.010. ADDED MISSING DIM .713.	5/8/2015	RJC	JAG
5	17-0173	-33 CH'D DIMS WAS 6.828±.010 IS (6.828), WAS R.08 IS R.06, WAS 2X R.390 IS 2X R.39, REMOVED SPOTFACE ON Ø.394 HOLE. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14452-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG

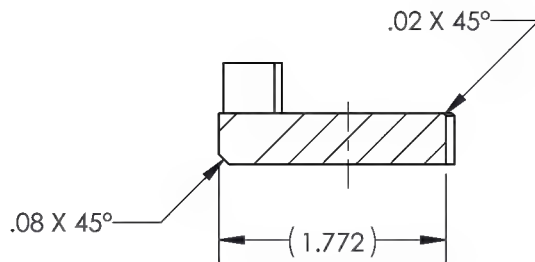
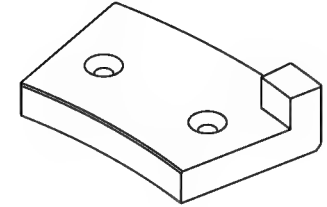
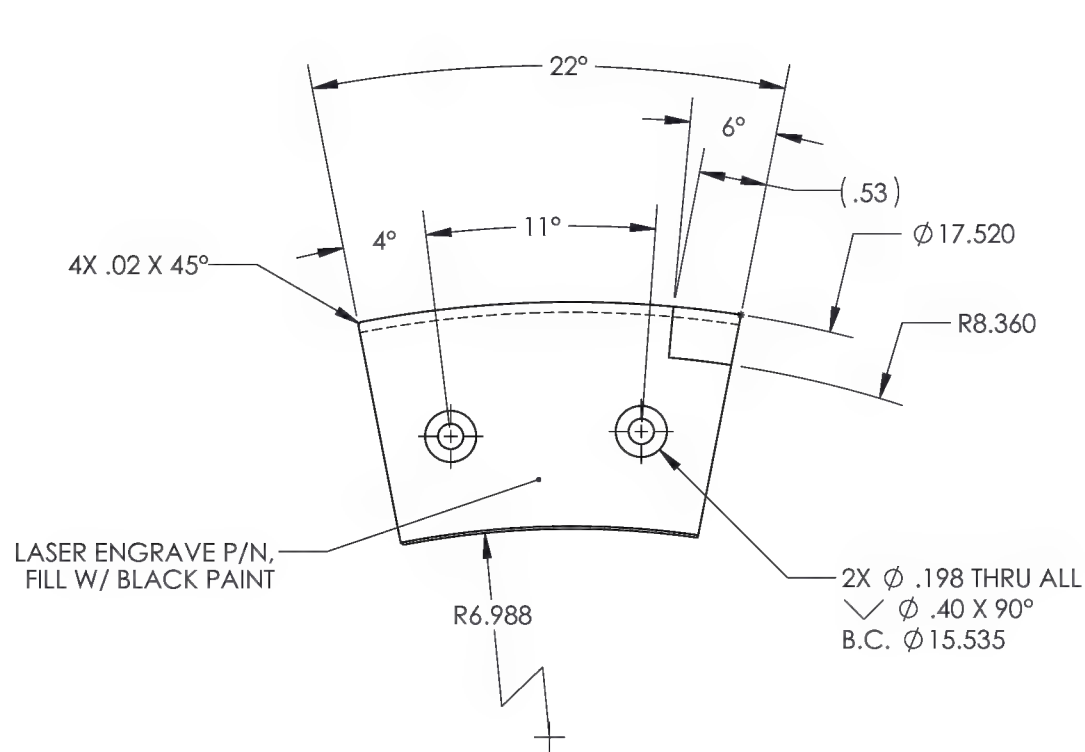


DART AEROSPACE			
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND			
DWG NO. RBW6205G11532-3G-33			REV 5
MAT'L 6061		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8	
FINISH CLEAR ANODIZE		.XX ± .01 ANGLES ± 5°	
SPEC MIL-A-8625F, TYPE II, CLASS I		.X ± .1 SURFACES = 125/	
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 07/21/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 07/24/2017		USED ON MODEL	
APPROVED: JAG 07/26/2017		AGUSTA AW139	
SCALE 1:2		DATE 11/18/2010	SHEET 16 OF 25

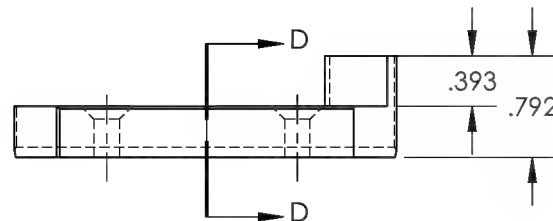


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D C.B. FROM Ø.365 TO Ø.400.	3/9/2011	RJC	RW
3		-35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE.	2/11/2013	RJC	DW
4	15-0098	-35A CH'D ANGLE WAS 19° IS 22°.	5/11/2015	RJC	JAG
5	17-0173	-35A CH'D MAT'L WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM (.40). CH'D NOTE WAS ENGRAVE "RBW6205G14552-3G" IS LASER ENGRAVE P/N FILL W/ BLACK PAINT.	7/19/2017	DPD	JAG



SECTION D-D



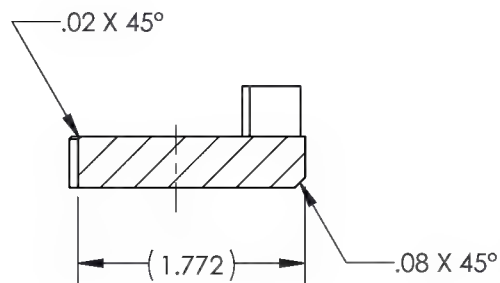
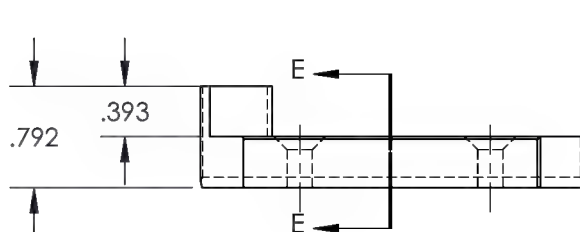
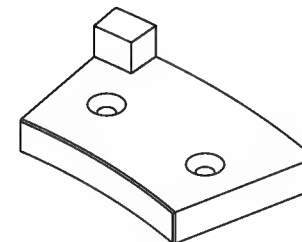
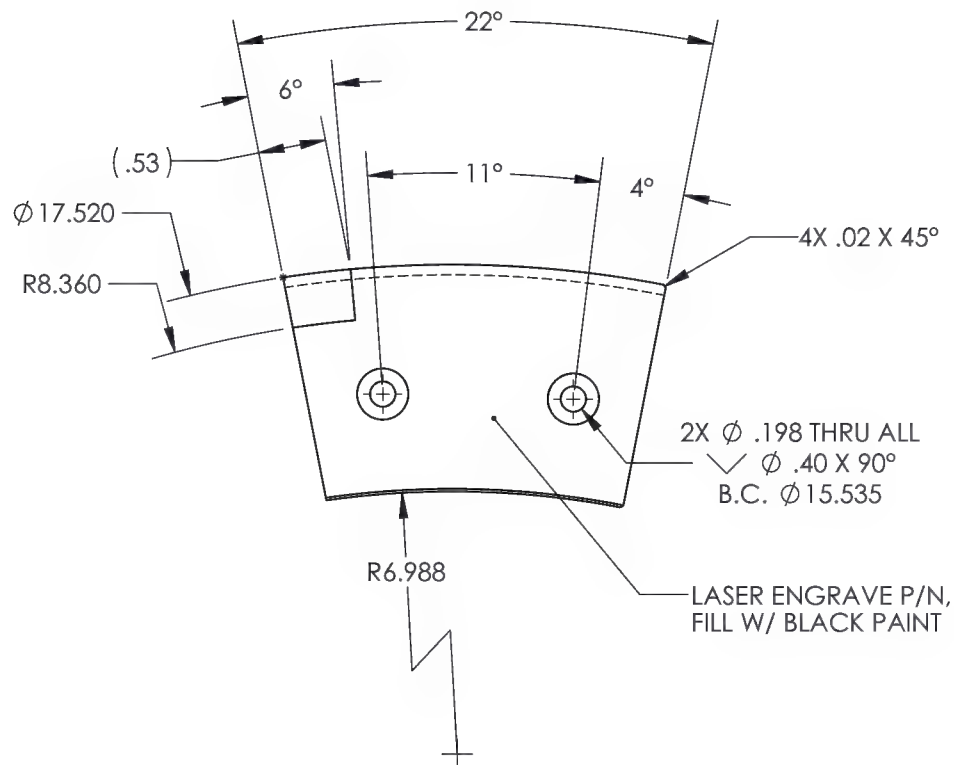
(-35A)

PAD, LEFT

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-35A	REV 5
MAT'L WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± .5°	
.X ± .1 SURFACES = 125° ✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: RJC 07/19/2017	AGUSTA AW139
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
SCALE 2:3	DATE 11/18/2010
SHEET 17 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D C.B. FROM Ø.365 TO Ø.400.	3/9/2011	RJC	RW
3		-35A & -35B CH'D .787 TO .792, R 8.366 TO R 8.360. CH'D LIP FROM FULL TO .530 WIDE.	2/11/2013	RJC	DW
4	15-0098	-35B CH'D ANGLE WAS 19° IS 22°.	5/11/2015	RJC	JAG
5	17-0173	-35B CH'D MAT'L WAS WHITE DELRIN IS WHITE DELRIN/ACETAL. DELETED DIM (.40). CH'D NOTE WAS ENGRAVE "RBW6205G14552-3G" IS LASER ENGRAVE P/N FILL W/ BLACK PAINT.	7/19/2017	DPD	JAG



SECTION E-E

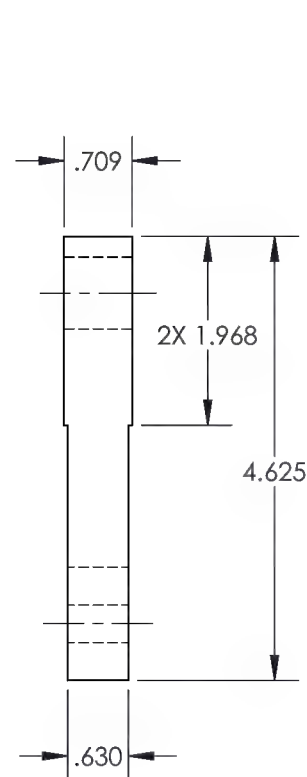
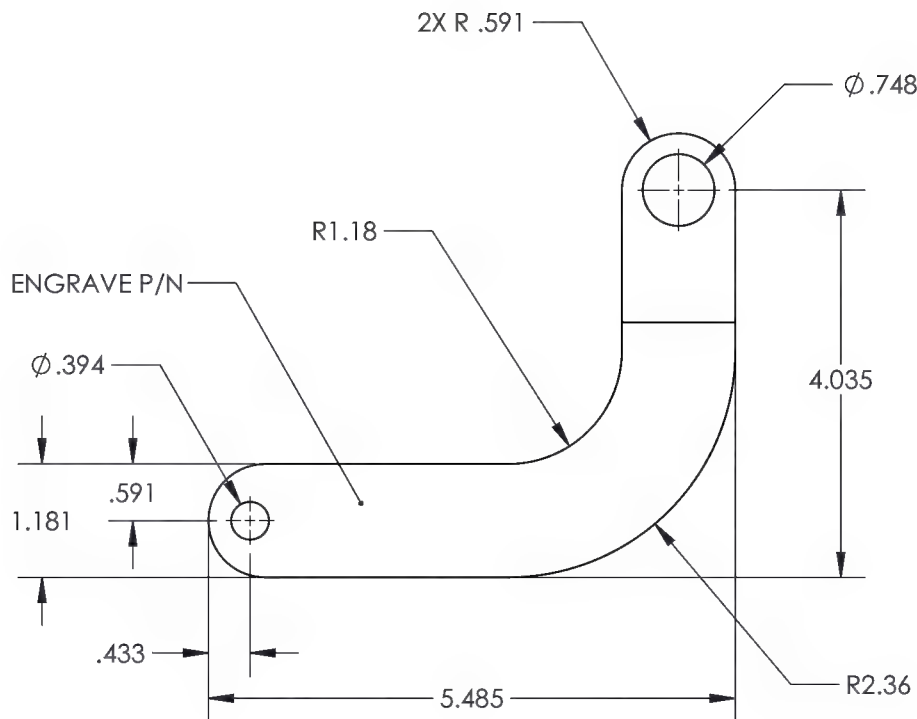
(-35B)

PAD, RIGHT

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-35B	REV 5
MAT'L WHITE DELRIN/ACETAL	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
FEAT .XXX ± .005 FRACTIONS ± 1/8	
TREAT .XX ± .01 ANGLES ± .5°	
FINISH .X ± .1 SURFACES = 125	
SPEC	
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/19/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017	USED ON MODEL
APPROVED: JAG 07/26/2017	AGUSTA AW139
SCALE 2:3	DATE 11/18/2010
SHEET 18 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D R.304 TO R.591 (X2).	3/9/2011	RJC	RW
5	17-0173	-37 DELETED DIM .591. CH'D NOTE WAS ENGRAVE T/N "RBW6205G14651-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG



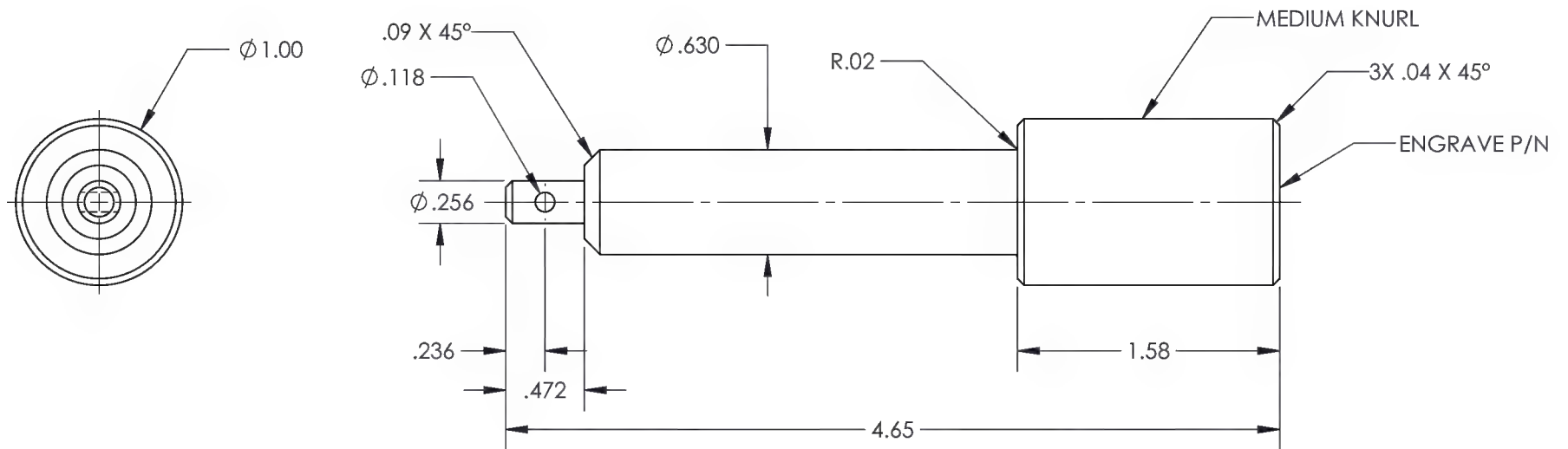
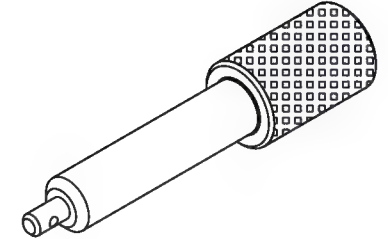
(-37)

ARM

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-37	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/19/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017	USED ON MODEL
APPROVED: JAG 07/26/2017	AGUSTA AW139
SCALE 1:2	DATE 11/18/2010
SHEET 19 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173	-39 CH'D NOTE WAS ENGRAVE T/N "RBW6205G10051-3G" IS ENGRAVE P/N.	7/19/2017	DPD	JAG



(-39)

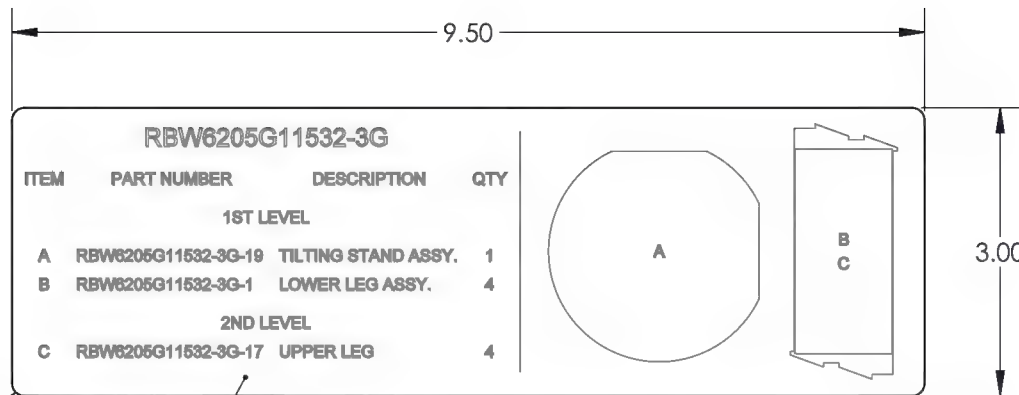
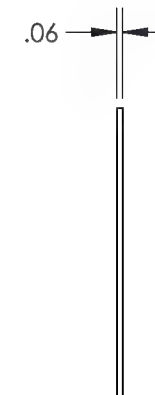
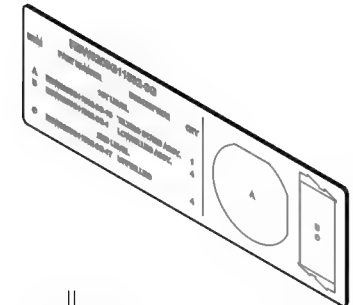
PIN

<b>DART</b> AEROSPACE	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-39	REV 5
MAT'L 6061	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH CLEAR ANODIZE	.XX ± .01 ANGLES ± .5°
SPEC MIL-A-8625F, TYPE II, CLASS I	.X ± .1 SURFACES = 125
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: RJC 07/19/2017	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: AA 07/21/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: JL 07/24/2017	USED ON MODEL
APPROVED: JAG 07/26/2017	AGUSTA AW139
SCALE 1:4	DATE 11/18/2010
SHEET 20 OF 25	



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3A		CORRECTED ITEM A FROM RBW6205G14032-3G TO RBW6205G14031-3G.	1/13/2014	JAG	RW
5	17-0173	-71 UPDATED PART NUMBERS AND REDESIGNED GRAPHICS. DELETED DIMS .38, .38, 6.95, ARIAL 3/16, ARIAL 1/8, CH'D DIMS WAS 11.25 IS 9.50, WAS 4.00 IS 3.00. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	7/19/2017	DPD	JAG



4X R .13

BLACK BACKGROUND WITH  
WHITE LINES & LETTERS

NOTE:  
USE PDF.

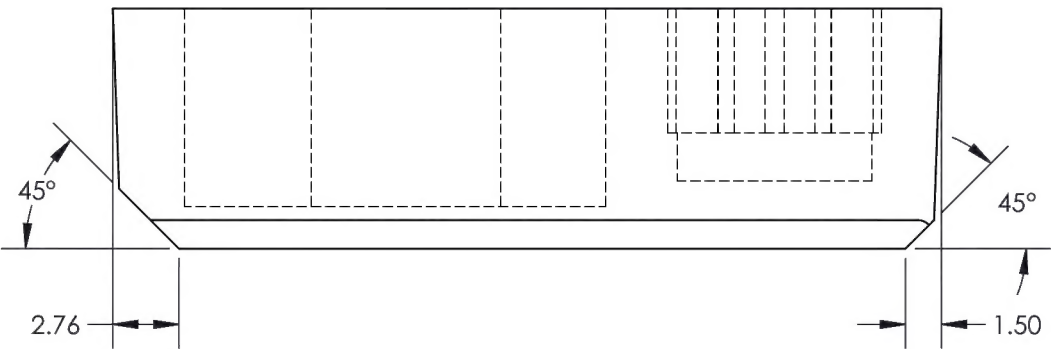
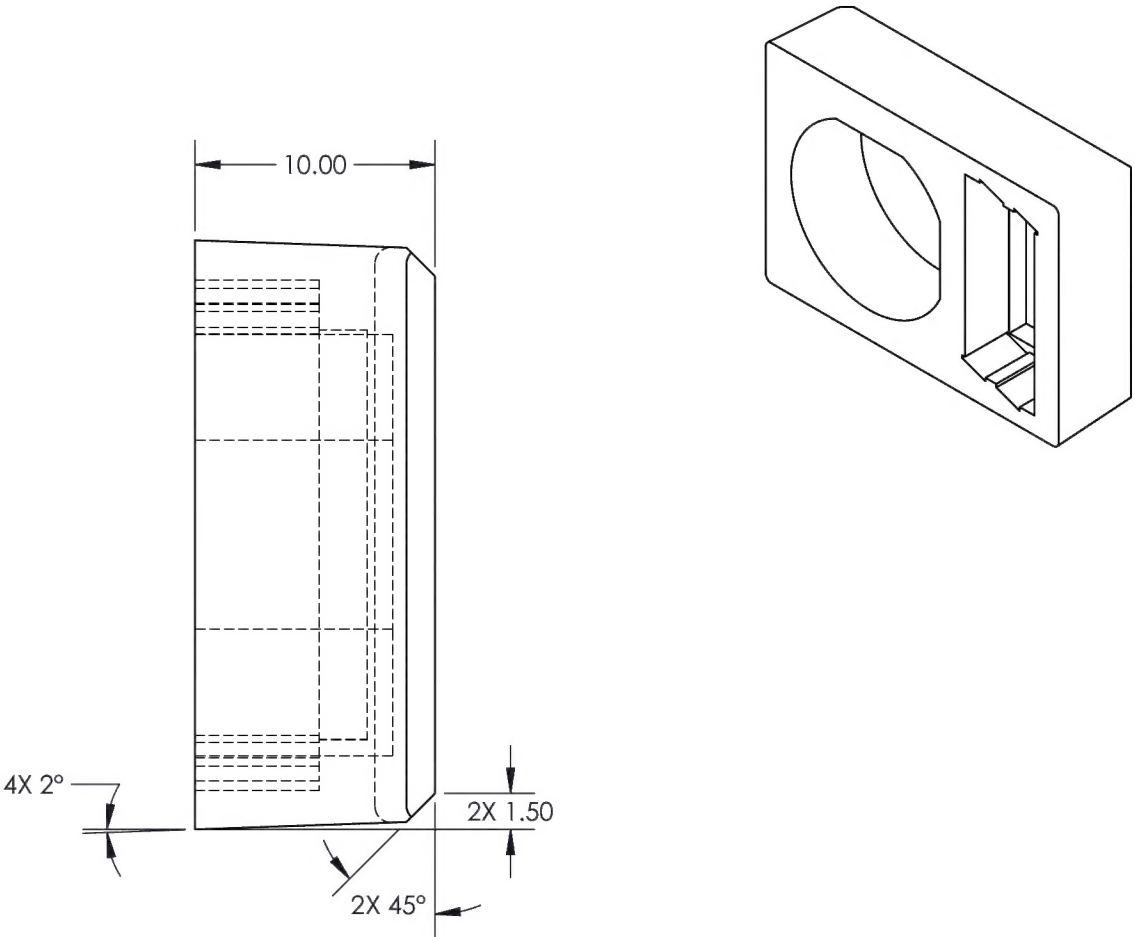
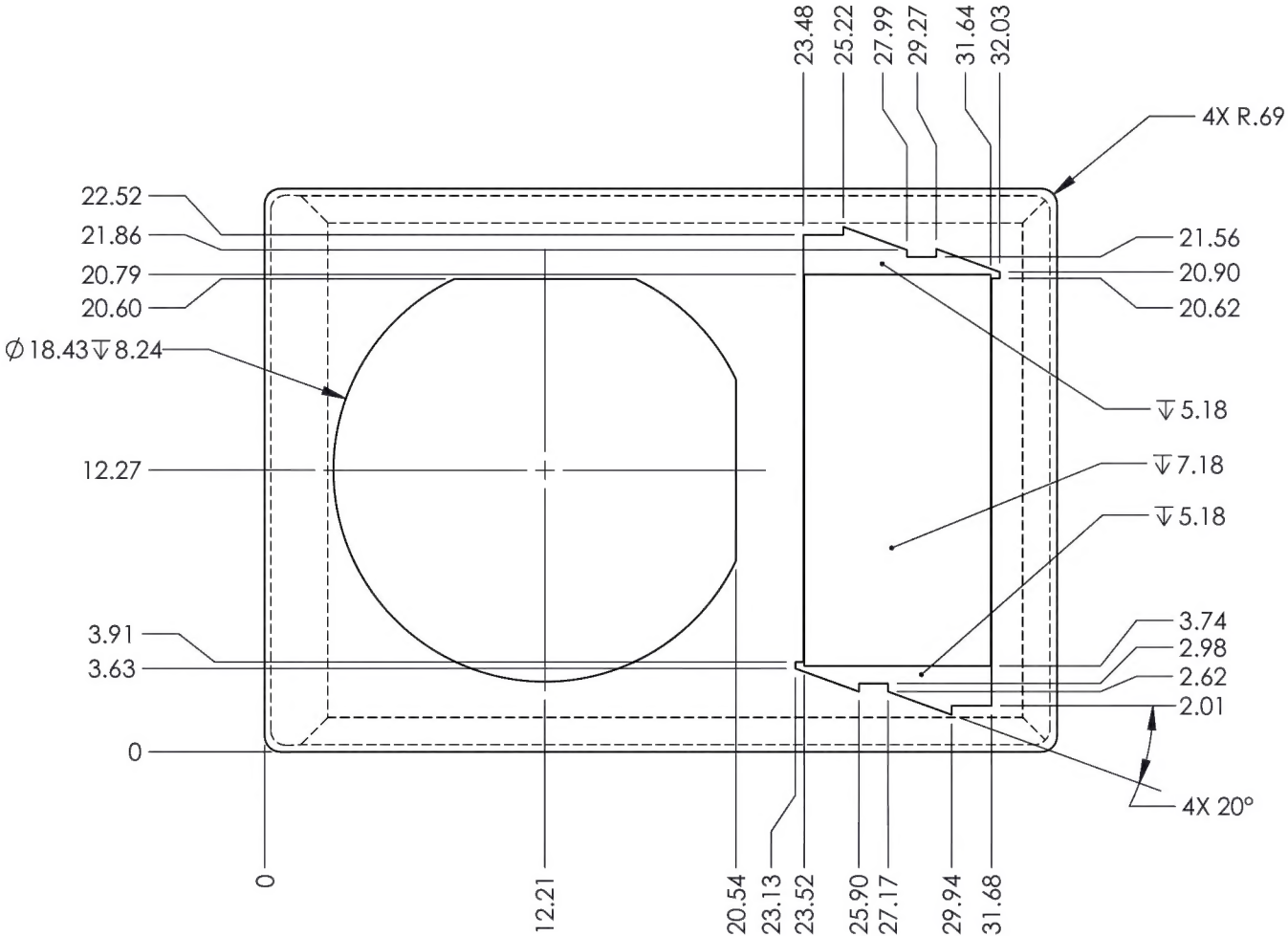
<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-71	REV 5
MAT'L PLASTIC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
FEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	.X ± .1 SURFACES = 125
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: CLOUGH	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: RJC 07/19/2017	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: AA 07/21/2017	USED ON MODEL
QA APPR: JL 07/24/2017	AGUSTA AW139
APPROVED: JAG 07/26/2017	
SCALE 1:2	DATE 11/18/2010 SHEET 21 OF 25

(71)

INSIDE PLACARD

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173	-73 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. REPLACED 4X R.69 W/ CHAMFERS. CH'D TOLERANCES WAS ±.005 IS ±.010, WAS ±.01 IS ±.03.	7/19/2017	DPD	JAG

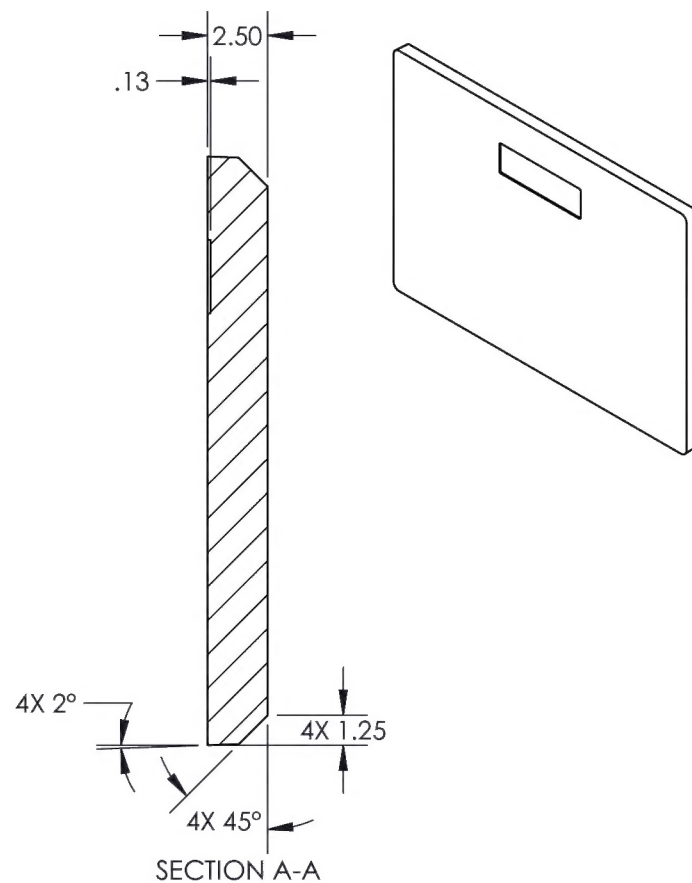
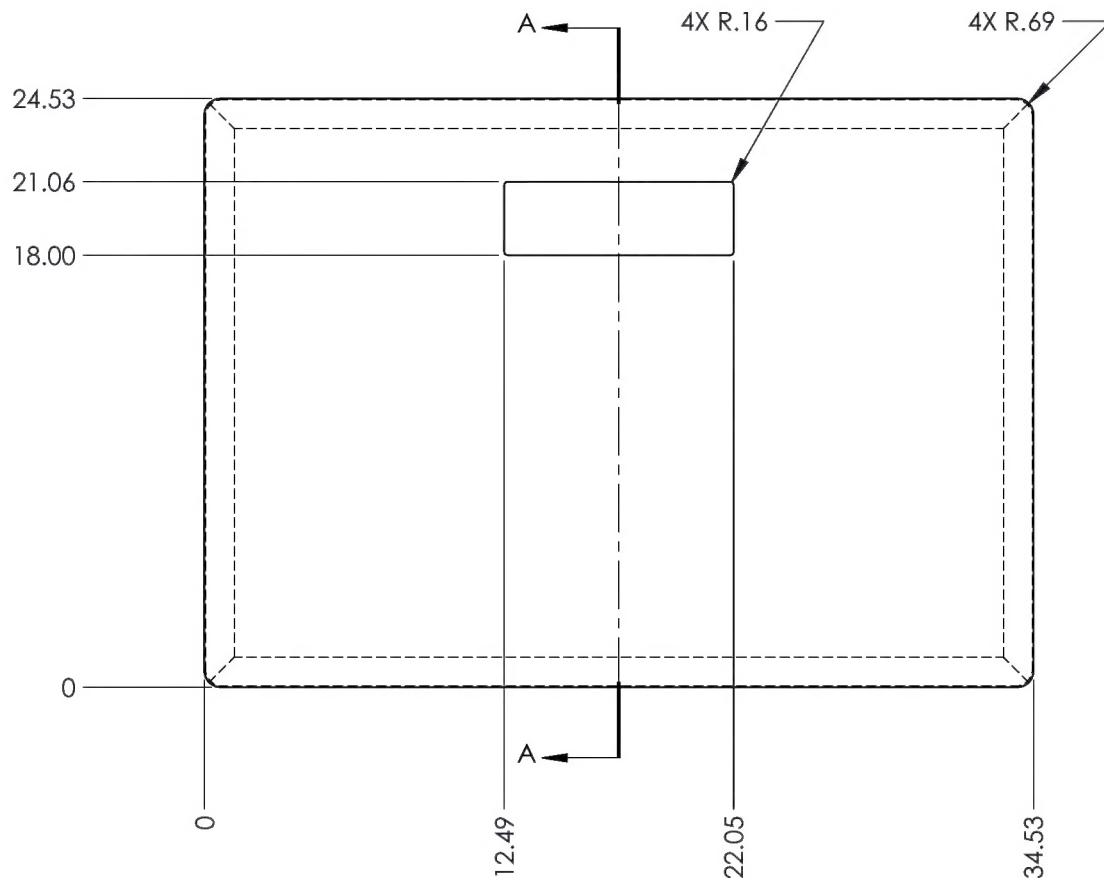


(-73)  
BOTTOM FOAM

DART AEROSPACE			
TITLE PORTABLE SWASHPLATE SUPPORT STAND			
DWG NO. RBW6205G11532-3G-73			REV 5
MAT'L ETHAFOAM 220, BLACK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT TREAT		.XXX ± .010	FRACTIONS ± 1/8
FINISH		.XX ± .03	ANGLES ± 1°
SPEC		.X ± .1	SURFACES = 125✓
DRAWN BY: CLOUGH		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: RJC 07/19/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: AA 07/21/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: JL 07/24/2017		USED ON MODEL	
APPROVED: JAG 07/26/2017		AGUSTA AW139	
SCALE 1:8	DATE 11/18/2010	SHEET 22 OF 25	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173	-75 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. RESIZED CUTOUT FOR PLACARD. REPLACED 4X R.69 W/ CHAMFERS. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .	7/19/2017	DPD	JAG



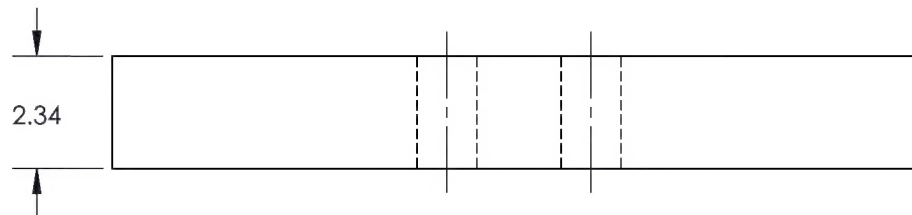
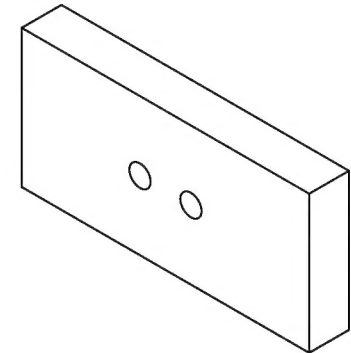
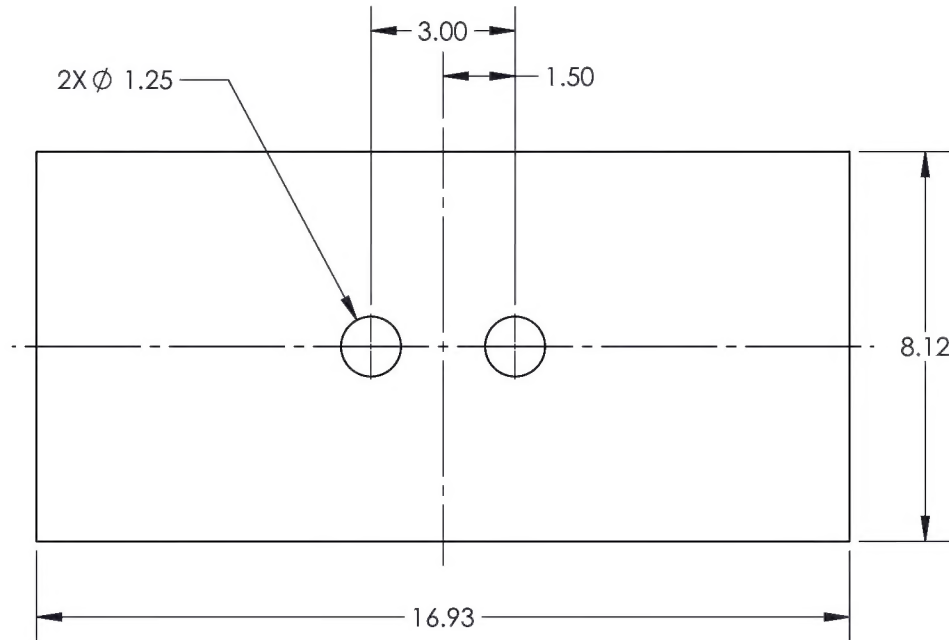
(-75)

TOP LID FOAM

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-75	REV 5
MAT'L ETHAFOAM 220, BLACK	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .03 ANGLES $\pm$ 1°
	.X $\pm$ .1 SURFACES = 125/✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: RJC 07/19/2017	.015 x 45° OR .015R
OPPS APPR: AA 07/21/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 07/24/2017	AFTER PLATING
APPROVED: JAG 07/26/2017	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:8	USED ON MODEL
DATE 11/18/2010	AGUSTA AW139
	SHEET 23 OF 25

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173	-77 CH'D MAT'L WAS Y20 BLACK IS ETHAFOAM 220 BLACK. CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .	7/19/2017	DPD	JAG



(-77)

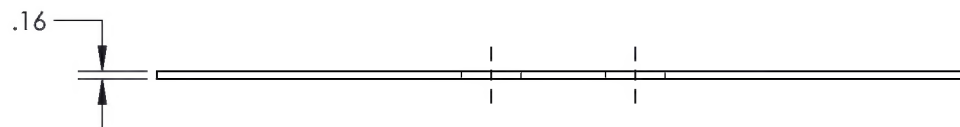
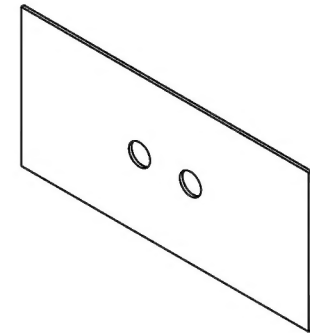
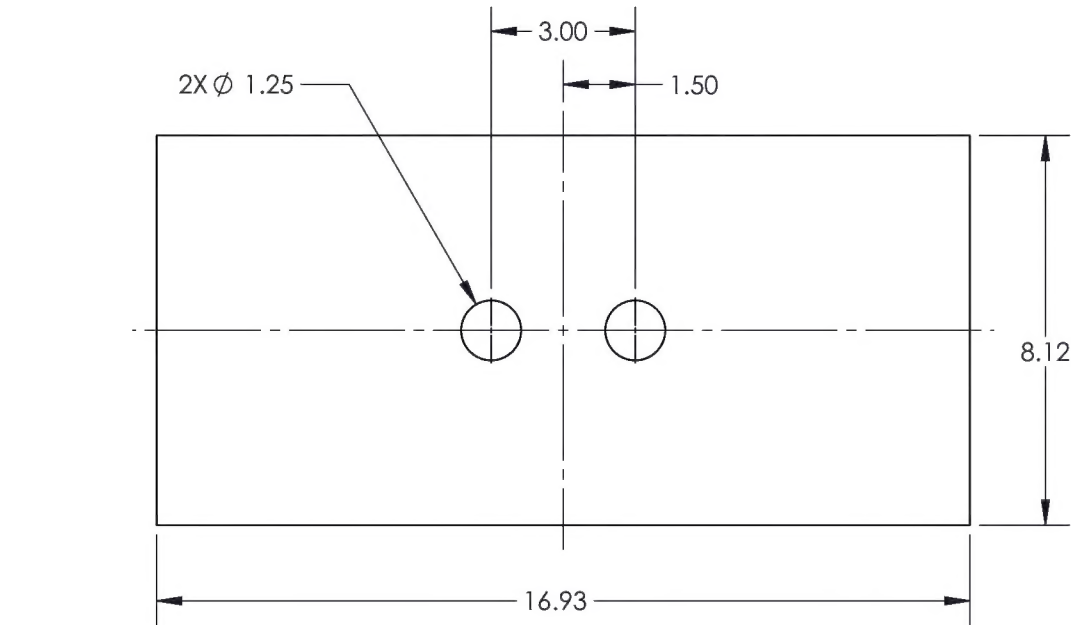
SHELF FOAM

<b>DART AEROSPACE</b>	
TITLE: TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-77	REV 5
MAT'L ETHAFOAM 220, BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8	
.XX $\pm$ .03 ANGLES $\pm$ 1°	
.X $\pm$ .1 SURFACES = 125° ✓	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	USED ON MODEL
CHECKED: RJC 07/19/2017	AGUSTA AW139
OPPS APPR: AA 07/21/2017	
QA APPR: JL 07/24/2017	
APPROVED: JAG 07/26/2017	
SCALE 1:4	DATE 11/18/2010 SHEET 24 OF 25



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
5	17-0173	-79 CH'D TOLERANCES WAS $\pm .005$ IS $\pm .010$ , WAS $\pm .01$ IS $\pm .03$ .	7/19/2017	DPD	JAG



(-79)

SHELF STIFFENER

<b>DART AEROSPACE</b>	
TITLE TRANSPORTABLE SWASHPLATE SUPPORT STAND	
DWG NO. RBW6205G11532-3G-79	REV 5
MAT'L COROPLAST	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX $\pm$ .010 FRACTIONS $\pm$ 1/8
SPEC	.XX $\pm$ .03 ANGLES $\pm$ 1°
	.X $\pm$ .1 SURFACES = 125° ✓
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES
CHECKED: RJC 07/19/2017	.015 x 45° OR .015R
OPPS APPR: AA 07/21/2017	2. DIMENSIONAL LIMITS APPLY
QA APPR: JL 07/24/2017	AFTER PLATING
APPROVED: JAG 07/26/2017	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
SCALE 1:4	USED ON MODEL
DATE 11/18/2010	AGUSTA AW139
SHEET 25 OF 25	